





PERFORMANCE RANGE

- Flow rate up to **750 l/min** (45 m³/h)
- Head up to 15 m

APPLICATION LIMITS

- **5 m** maximum immersion depth (with a sufficiently long power cable)
- Maximum liquid temperature +40 °C
- Passage of suspended solids up to Ø 50 mm
- Minimum immersion depth for continuous service: 300 mm

CONSTRUCTION AND SAFETY STANDARDS

- Power cable length:
 - 5 m for BC10/50-N
 - 10 m for BC15/50-N
- Float switch for single-phase versions

EN 60335-1 IEC 60335-1 CEI 61-150 EN 60034-1 IEC 60034-1 CEI 2-3 CES

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CERTIFICATIONS

Company with management system certified DNV ISO 9001: QUALITY ISO 14001: ENVIRONMENT



BC submersible pumps are suitable for draining **dirty and filthy water** in domestic and civil applications. They come equipped with a DOUBLE-CHANNEL stainless steel impeller and are capable of pumping liquids containing short fibred suspended solids up to Ø 50 mm.

They are ideal for pumping sewage, waste water, surface water and water mixed with mud in locations such as blocks of flats and detached houses.

These pumps distinguish themselves for their reliability, which can be best appreciated under automatic operating conditions in fixed installations.

PATENTS - TRADE MARKS - MODELS

Patent Pending n. BO2015A000116

OPTIONS AVAILABLE ON REQUEST

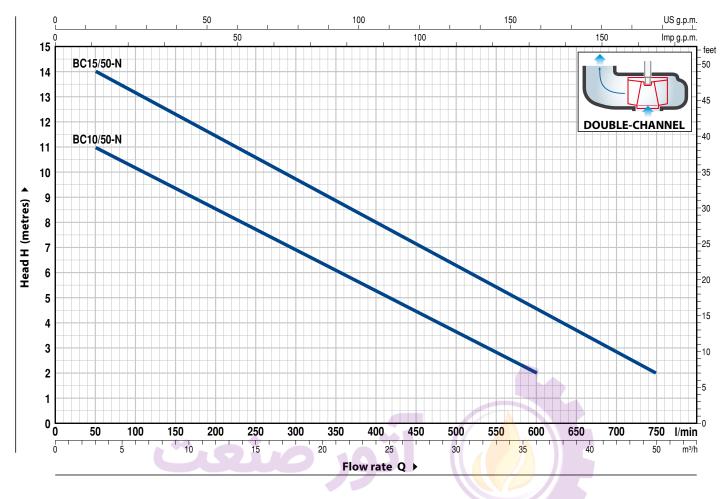
- BC10/50-N pumps with a 10 m power cable.
 - N.B.: Standard EN 60335-2-41 states that the power cable must be 10 m long for outdoor applications
- Single-phase pumps without float switch
- Other voltages or 60 Hz frequency



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CHARACTERISTIC CURVES AND PERFORMANCE DATA

50 Hz n= 2900 rpm



мо	DEL	POWE	R (P2)	m³/h	0	-3	6	12	18	24	30	36	42	45
Single-phase	Three-phase	kW	HP	l/min	0	50	100	200	300	400	500	600	700	750
BCm 10/50-N	BC 10/50-N	0.75	1	H metres	12	11	10	8.5	7	5	3.5	2		
BCm 15/50-N	BC 15/50-N	1.1	1.5	n metres	15	14	13	11.5	9.7	8	6.3	4.5	3	2

 $\mathbf{Q} = Flow rate \mathbf{H} = Total manometric head$

Tolerance of characteristic curves in compliance with EN ISO 9906 Grade 3B.

POS.	COMPONENT	CONSTRUCTION CHARACTERISTICS

- 1 **PUMP BODY** Cast iron with an Epoxy Electro Coating treatment, with threaded port in compliance with ISO 228/1
- 2 BASE Stainless steel AISI 304
- 3 IMPELLER Precision cast stainless steel AISI 304 DOUBLE-CHANNEL type
- 4 MOTOR CASING Stainless steel AISI 304

5 MOTOR CASING PLATE Stainless steel AISI 304

6 MOTOR SHAFT Stainless steel EN 10088-3 - 1.4104

7 SHAFT WITH DOUBLE MECHANICAL SEAL SEPARATED BY AN OIL CHAMBER

Seal	Seal Shaft			Materials			
Model	Diameter		Stationary ring	Rotational ring	Elastomer		
	Ø 14 mm	Motor side	Silicon carbide	Graphite	NBR		
MG1-14D SIC	Ø 14 mm	Pump side	Silicon carbide	Silicon carbide	NBR		
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8 BEARINGS

6203 ZZ / 6203 ZZ

9	CAPACITOR	اته، صنعت						
	Pump	Capacitance						
	Single-phase	(230 V or 240 V)	(110 V)					
	BCm 10/50-N	20 μF 450 VL	30 μF - 250 VL					
	BCm 15/50-N	25 μF 450 VL						

10 ELECTRIC MOTOR

BCm: single-phase 230 V - 50 Hz

with thermal overload protector incorporated into the winding **BC**: three-phase 400 V - 50 Hz

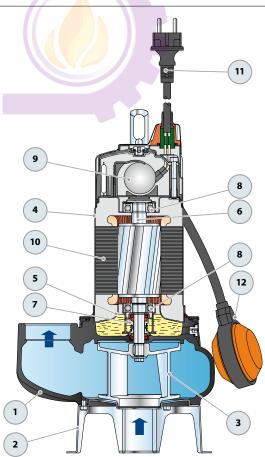
- Insulation: class F
- Protection: IP X8

11 POWER CABLE

"H07 RN-F" type (with Schuko plug for single-phase versions only) Standard length 5 metres (10 metres for BC15/50)

12 FLOAT SWITCH

(only for single-phase versions)

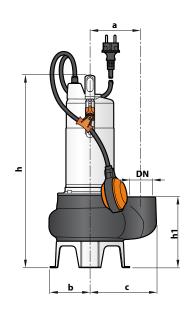


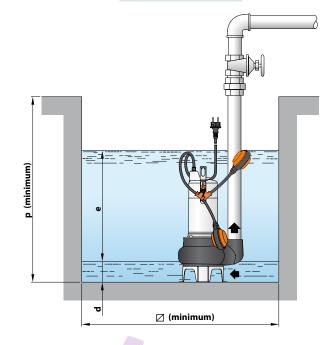




DIMENSIONS AND WEIGHT

Standard installation





MODEL PORT		Passage	DIMENSIONS mm								k	g		
Single-phase	Three-phase	DN	of solids	a	b	с	h	h1	d	е	р	Ø	1~	3~
BCm 10/50-N	BC 10/50-N			115	115 95	95 155	431	164	60	variable	500	500	14.9	13.8
BCm 15/50-N	BC 15/50-N	2″	Ø 50 mm				446						16.5	15.5

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ABSORPTION

MODEL	DEL VOLTAGE		MODEL	VOLTAGE					
Single-phase	230 V	240 V	110 V	Three-phase	230 V	400 V	240 V	415 V	
BCm 10/50-N	5.0 A	4.8 A	10.0 A	BC 10/50-N	3.7 A	2.1 A	3.5 A	2.0 A	
BCm 15/50-N	8.2 A	7.9 A	-	BC 15/50-N	5.6 A	3.2 A	5.4 A	3.1 A	

PALLETIZATION

M	ODEL	GROUPAGE	CONTAINER		
Single-phase	Three-phase	n. pumps	n. pumps		
BCm 10/50-N	BC 10/50-N	54	72		
BCm 15/50-N	BC 15/50-N	54	72		