

Y a m a d a Diaphragm Pumps Catalog



کاتالوگ
پمپ های دیافراگمی
یامادا

درباره شرکت آتور صنعت

شرکت آتور صنعت با تکیه بر تجربه و شناخت عمیق از نیازهای صنعت، فعالیت خود را در حوزه تأمین تجهیزات صنعتی از جمله انواع پمپ دیافراگمی آغاز کرده و در طول سال‌ها، دامنه محصولات خود را متناسب با تغییرات بازار و فناوری گسترش داده است. ما به‌خوبی می‌دانیم که در بسیاری از صنایع، انتقال مواد شیمیایی، سیالات با ویسکوزیته متفاوت یا مایعات حاوی ذرات جامد، نیازمند راهکاری است که هم عملکرد پایدار داشته باشد و هم در برابر سایش و خوردگی مقاوم باشد.

در این راستا، آتور صنعت مجموعه‌ای از پمپ‌های دیافراگمی برند Yamada را در اختیار مشتریان قرار می‌دهد؛ محصولاتی که به دلیل طراحی مهندسی‌شده، قابلیت کارکرد خشک (Dry Run) و توانایی جابه‌جایی طیف وسیعی از سیالات، در صنایع مختلف از جمله شیمیایی، رنگ و رزین، غذایی، دارویی، تصفیه‌خانه‌ها و عملیات صنعتی سنگین مورد استفاده قرار می‌گیرند.

انتخاب هر پمپ دیافراگمی بر اساس معیارهایی همچون دبی، فشار کاری، جنس بدنه و دیافراگم، سازگاری شیمیایی و نوع سیال انجام می‌شود تا بهترین عملکرد در شرایط کاری موردنظر تضمین گردد. محصولات Yamada به دلیل راندمان بالا، مصرف هوای بهینه و طراحی مقاوم، یکی از انتخاب‌های برتر در پروژه‌هایی هستند که به انتقال دقیق و ایمن سیالات نیاز دارند.

شرکت آتور صنعت علاوه بر تأمین محصول، خدمات مشاوره فنی نیز ارائه می‌دهد تا صنعتگران محترم بتوانند با آگاهی کامل، مدلی را انتخاب کنند که بیشترین انطباق را با شرایط کاری و الزامات فرآیندی آن‌ها داشته باشد. پیش از عرضه، مشخصات فنی محصولات با دقت بررسی می‌شود تا اطمینان حاصل گردد که با استانداردهای لازم همخوانی دارد.

هدف ما تنها فروش محصول نیست، بلکه ایجاد رابطه‌ای پایدار و مبتنی بر اعتماد با مشتریان است. حتی پس از خرید نیز تیم پشتیبانی ما همراه شما خواهد بود و راهنمایی‌های لازم را در زمینه نصب، بهره‌برداری و نگهداری پمپ‌ها ارائه می‌دهد؛ چرا که می‌دانیم در بسیاری از تجهیزات صنعتی، از جمله پمپ‌های تخصصی، اهمیت خدمات پس از فروش و تأمین قطعات یدکی گاه فراتر از خود فرآیند تأمین تجهیز است و این موضوع همواره در اولویت کاری ما قرار دارد.

در این کاتالوگ تلاش کرده‌ایم علاوه بر معرفی دقیق پمپ‌های دیافراگمی Yamada، اطلاعات فنی و نکات کاربردی لازم را نیز در اختیار شما قرار دهیم تا انتخابی مطمئن و بهینه داشته باشید. با آتور صنعت، جریان سیال را با اطمینان، کیفیت و دوام تجربه کنید.

درباره شرکت یامادا

تاریخچه و آغاز فعالیت

ریشه‌های برند یامادا به اوایل قرن بیستم در ژاپن بازمی‌گردد؛ زمانی که گروهی از مهندسان با راه اندازی کارگاهی کوچک در توکیو، تولید اتصالات و تجهیزات صنعتی را آغاز کردند و پایه‌های شرکتی را بنا نهادند که بعدها به یکی از نام‌های معتبر صنعت پمپ‌سازی بدل شد. رشد پایدار و نگاه آینده‌نگر، در طول دهه‌ها دامنه‌ی محصولات را گسترش داد و آن‌ها را از ابزارهای دستی و تجهیزات پنوماتیک به پمپ‌های تخصصی که پاسخگوی نیازهای صنایع گوناگون هستند رساند.

در میانه قرن بیستم، تمرکز شرکت بر توسعه پمپ‌های دیافراگمی پنوماتیک شکل گرفت و این مسیر با تلفیق دانش مهندسی ژاپنی و نوآوری مستمر ادامه یافت. امروزه یامادا با شبکه‌ای جهانی از دفاتر، نمایندگی‌ها و مراکز خدمات، به‌عنوان یکی از نام‌های معتبر در حوزه پمپ‌های دیافراگمی شناخته می‌شود و راهکارهای قابل اعتماد خود را به صنایع متنوع در سراسر دنیا ارائه می‌دهد.

مأموریت و فلسفه کاری یامادا

نوآوری مداوم: بهبود پیوسته طراحی و فرآیندها برای ارائه محصولاتی که پاسخگوی نیازهای امروز و فردای صنعت باشند.

کیفیت بی‌قید و شرط: هر پمپ نتیجه‌ی مهندسی دقیق، مواد ممتاز و آزمون‌های سخت‌گیرانه است تا مشتریان با آرامش خاطر از دوام و عملکرد آن بهره‌مند شوند.

مسئولیت در قبال جامعه و محیط زیست: توسعه محصولاتی که ضمن افزایش بهره‌وری، اثرات زیست‌محیطی را به حداقل می‌رسانند و ایمنی کاربران را تضمین می‌کنند.

یامادا باور دارد که اعتماد مشتریان حاصل صداقت، تخصص و تلاش مداوم برای خلق ارزش پایدار است؛ مسیری که هر روز با انگیزه و تعهد در آن گام برمی‌دارد.

مزیت‌ها و تمایزهای یامادا

عملکرد بدون لغزش (Stall-Free):

طراحی دریچه هوا و مسیر عبور هوا/سیال طوری است که پمپ در مقابل شرایط کار سخت مقاومت دارد و دچار توقف ناگهانی نمی‌شود.

بدون قطعات دوار و روان کاری خارجی:

این ویژگی باعث کاهش نیاز به نگهداری سنگین، کاهش خطر آلودگی سیال و افزایش بازدهی در کاربردهای حساس می‌شود.

مطابقت با استانداردهای بهداشتی و صنعتی:

برای کاربردهایی مثل صنایع غذایی، دارویی، آرایشی بهداشتی و سایر محیط‌هایی که تمیزی و خلوص سیال اهمیت دارد، مدل‌های پرمیوم با سطوح آبکاری شده یا بدنه مخصوص ارائه می‌شوند.

حوزه‌های کاربرد: صنایع غذایی، نوشیدنی و دارویی، شیمیایی و رنگ‌سازی، معدن، سرامیک و پوشش‌های صنعتی، تصفیه‌خانه‌ها و خطوط آب و فاضلاب و تولید مواد آرایشی و بهداشتی.

مزایای انتخاب یامادا

شبکه گسترده نمایندگی و خدمات پس از فروش در سراسر دنیا
تنوع در اندازه و جنس بدنه برای سازگاری با هر محیط و سیال
رعایت کامل استانداردهای زیست‌محیطی و بهداشتی
عملکرد پایدار و بدون توقف به لطف سیستم هوای اختصاصی و طراحی ضد گیر کردن
طول عمر بالا به دلیل استفاده از مواد اولیه مقاوم در برابر سایش و خوردگی
نگهداری آسان؛ قطعات پمپ به‌گونه‌ای طراحی شده‌اند که سرویس و تعویض دیافراگم یا شیرها به سرعت انجام شود
ایمنی و بهداشت؛ مدل‌های بهداشتی یامادا مطابق با استانداردهای صنایع غذایی، دارویی و آرایشی تولید می‌شوند
انعطاف در کاربردها؛ قابلیت انتقال مایعات چسبناک، سیالات خورنده، محلول‌های حساس یا حاوی ذرات جامد

پمپ‌های دیافراگمی یامادا با ترکیب دوام، کارایی و نوآوری، راه‌حلی ایده‌آل برای انتقال انواع سیالات در شرایط گوناگون صنعتی هستند. این محصولات انتخابی مطمئن برای کسانی است که به دنبال کیفیت جهانی و خدمات حرفه‌ای هستند.

سری NDP در واقع خانواده‌ی اصلی پمپ‌های دیافراگمی پنوماتیک یامادا می‌باشد و تقریباً هسته‌ی سبد محصولات این برند را تشکیل می‌دهد. این پمپ‌ها به دلیل طراحی ساده، دوام بالا و قابلیت کار با انواع سیالات در صنایع مختلف شناخته می‌شوند.

پمپ‌های دیافراگمی یامادا - سری NDP

سری NDP شامل مدل‌های متنوعی از پمپ‌های دیافراگمی دو طرفه (AODD) است که با هوای فشرده کار می‌کنند و برای انتقال مایعات گوناگون از مواد شیمیایی خورنده تا محصولات بهداشتی و غذایی طراحی شده‌اند.

زیرسری‌های رایج:

NDP-۱۰ / NDP-۵

سایز کوچک، مناسب برای آزمایشگاه‌ها، صنایع دارویی و خطوط با دبی کم

NDP-۲۵ / NDP-۲۰ / NDP-۱۵

ظرفیت متوسط برای کاربردهای عمومی در صنایع شیمیایی، غذایی و تصفیه آب

NDP-۸۰ / NDP-۵۰ / NDP-۴۰ / NDP-۳۲

مدل‌های صنعتی با دبی بالا، مناسب انتقال حجم زیاد مایعات یا دوغاب در کارخانه‌ها و معادن
مدل‌های بهداشتی (Sanitary) در همین سری، برای کاربردهای غذایی و دارویی با سطوح صیقلی و قابل شست‌وشو تولید می‌شوند.

آتور صنعت
اعتباری ماندگار



Yamada®

NDP-5 Specifications

Port Dimensions (3.1 GPM Max.)

Intake & discharge	1/4" Female NPT
Air inlet (incl. ball valve):	1/4" Female NPT
Air exhaust (internal silencer):	3/8" Female NPT

Maximum Liquid Temperature

Fitted with PTFE diaphragm

Pump Material	Temperature
Groundable Acetal	180°F (82°C)
Polypropylene (PPG)	180°F (82°C)
Aluminum (ADC-12)	212°F (100°C)
Kynar® (PVDF)	212°F (100°C)
Stainless Steel (316)	212°F (100°C)

Air Supply Pressure (All Models)

20–100 PSI (1.4–7 kfg/cm)

Discharge Volume Per Cycle

0.0078 gallons (29 cc)

Maximum Cycles Per Minute: 400

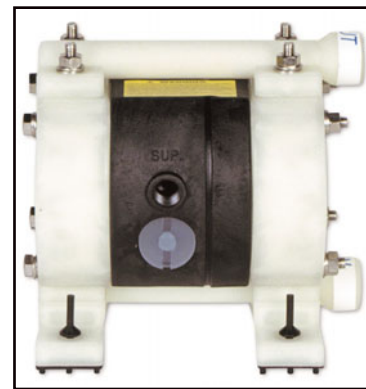
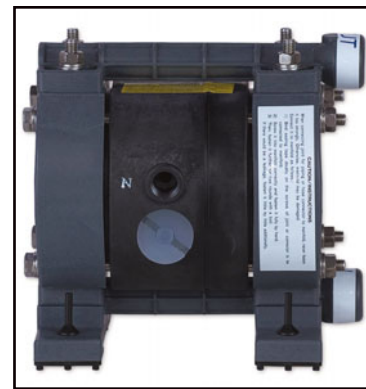
Maximum Dry Suction Lift: 5-feet

Pump Air Motor

Ryton® air motor standard

Model Number Nomenclature

Polypropylene (PPG)	NDP-5FPT
Kynar® (PVDF)	NDP-5FVT
Groundable Acetal	NDP-5FDT
Aluminum (ADC-12)	NDP-5FAT
Stainless Steel (316)	NDP-5FST



Aluminum

Dimensions: 6.1" W × 5.87" H

Net Wt.: 3.3 lbs. (1.5 kg)

Shipping Wt.: 4.3 lbs.

Stainless Steel

Dimensions: 6.1" W × 5.87" H

Net Wt.: 5.9 lbs. (2.68 kg)

Shipping Wt.: 6.9 lbs.

Kynar® (PVDF)

Dimensions: 6.14" W × 5.79" H

Net Wt.: 3.7 lbs. (1.67 kg)

Shipping Wt.: 4.7 lbs.

Groundable Acetal

Dimensions: 6.14" W × 5.79" H

Net Wt.: 3.7 lbs. (1.67 kg)

Shipping Wt.: 4.7 lbs.

Polypropylene

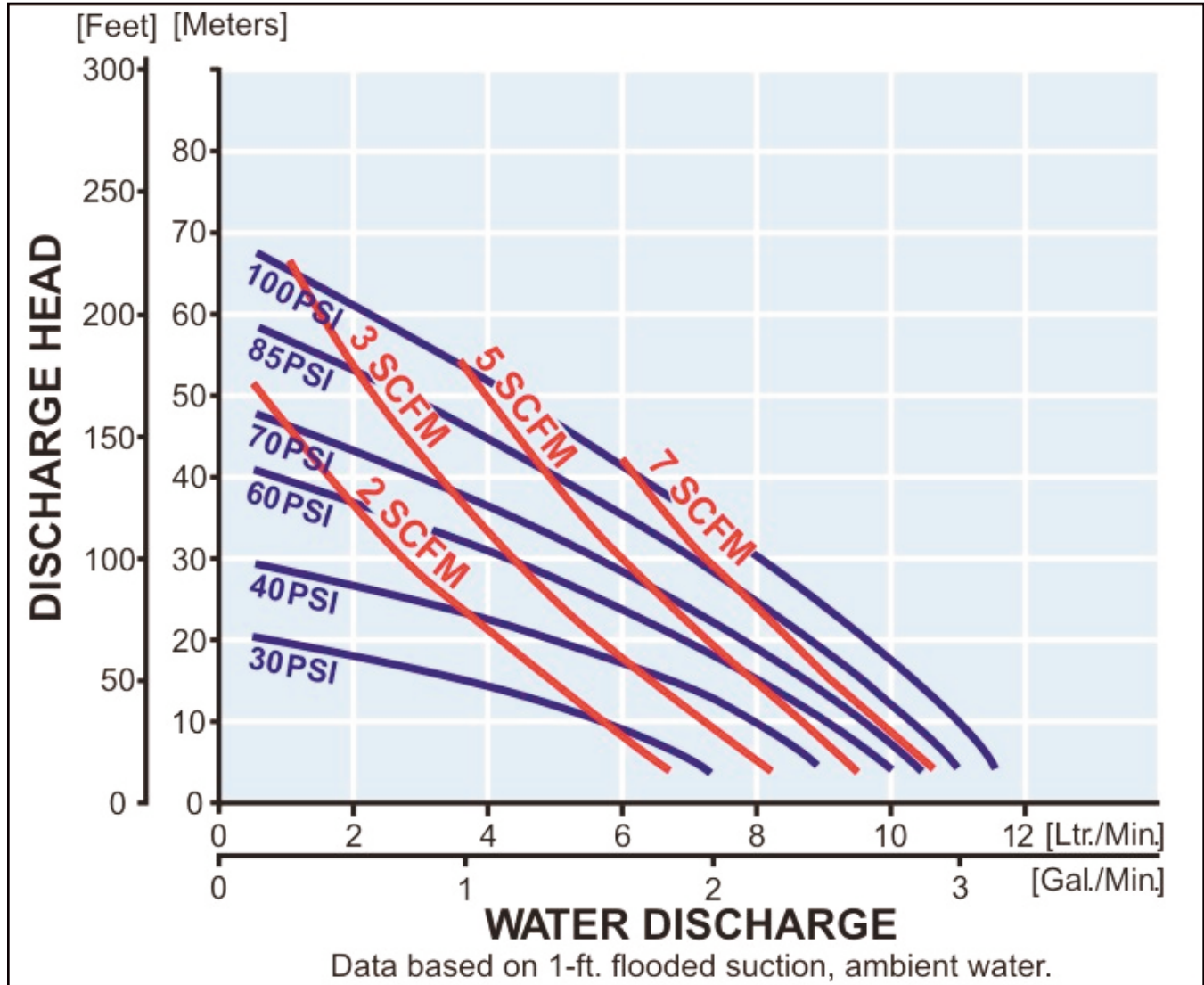
Dimensions: 6.14" W × 5.79" H

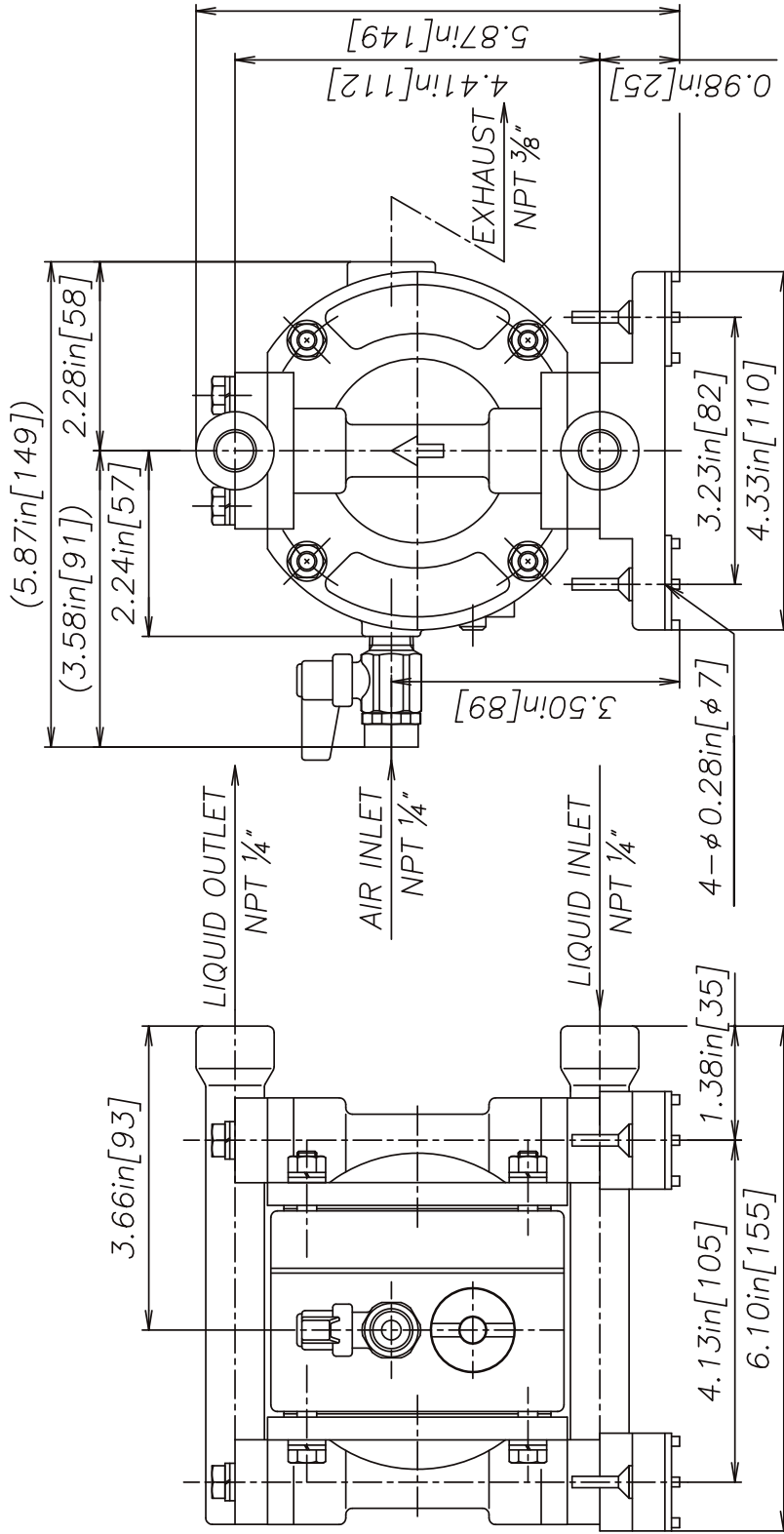
Net Wt.: 3.0 lbs. (1.36 kg)

Shipping Wt.: 4 lbs.

NDP-5 Performance Curve

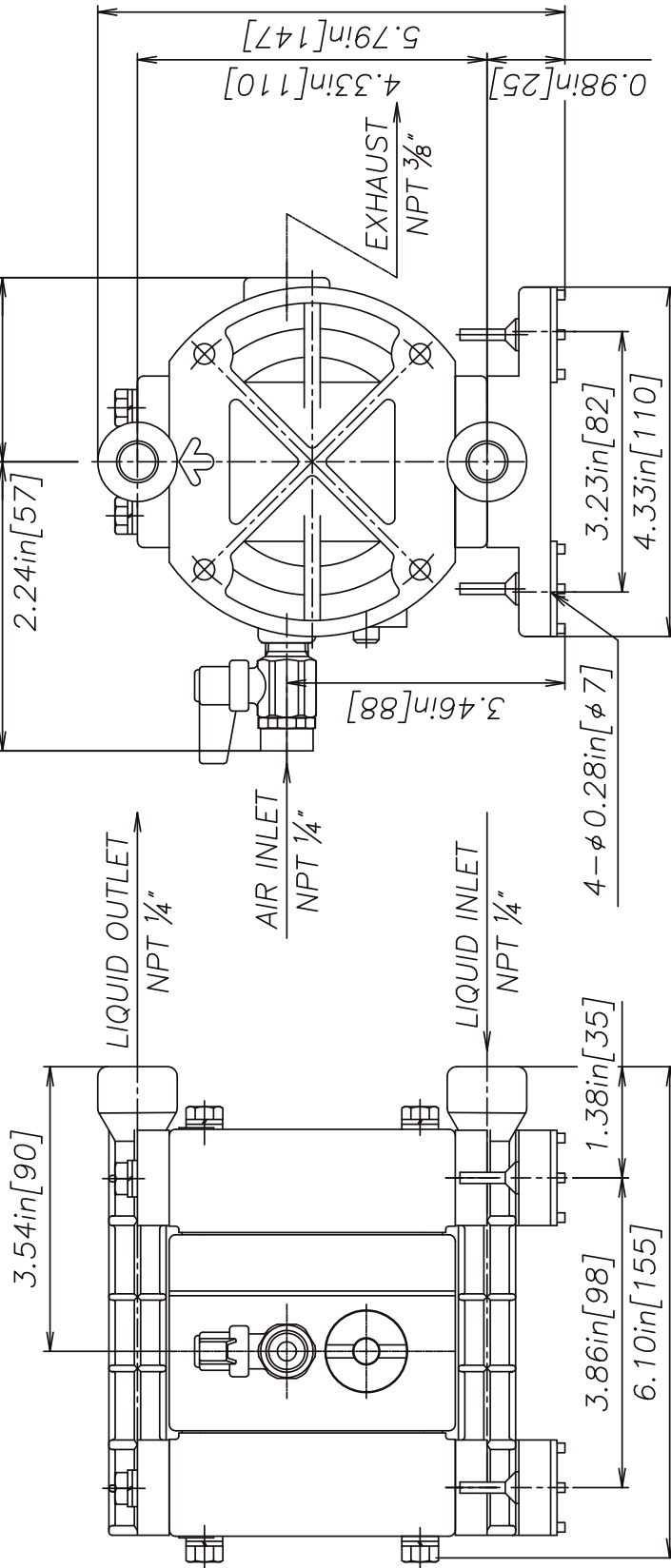
All Diaphragm Materials





REV	DATE	DESCRIPTION	APPR'D
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DIAPHRAGM PUMP ASSEMBLY			
SCALE 1 : 1			
DRAWN BY YJI			
DATE 02/08/06			
APPROVED BY S.K.			
DRAWING NUMBER: NDP-5FS			
THIRD ANG.PROJ.			
REV			
0			

YAMADA AMERICA, INC.
 1200 NUCLEAR DRIVE - WEST CHICAGO, ILLINOIS 60185
 TOLL FREE 800-990-7867 OR 630-231-4083
 THIS IS A CAD DRAWING AND MUST NOT BE ALTERED MANUALLY.

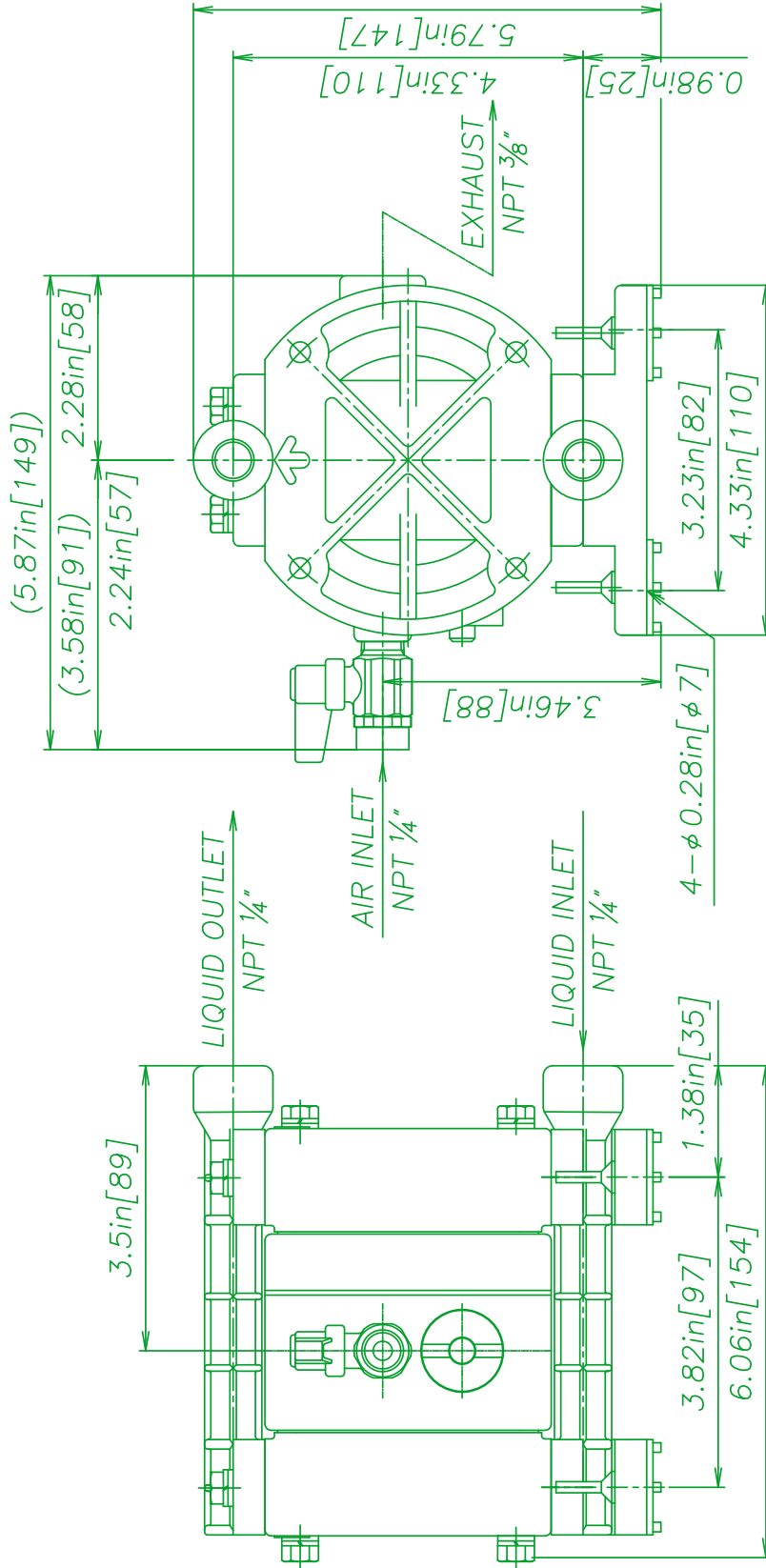


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DIAPHRAGM PUMP ASSEMBLY			
SCALE 1 : 1			
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DATE 02/10/06			
APPROVED BY S.K.			
DRAWING NUMBER: NDP-5FP/FD			
REV	THIRD	ANG.PROJ.	0

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DIAPHRAGM PUMP ASSEMBLY			
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DRAWN BY YJI			
DATE 02/10/06			
APPROVED BY S.K.			
DRAWING NUMBER: NDP-5F V			
THIRD ANG. PROJ.			
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Due to Yamada's continued commitment to product improvement, specifications may change without notice.

NDP-15 Specifications

Port Dimensions (13.5 GPM Max.)

Intake & discharge connection:

Polypropylene (PPG) ■	1/2" Female NPT
Kynar® (PVDF) ◆	1/2" Female NPT
Groundable Acetal ◆	1/2" Female NPT
Aluminum (ADC-12) ▲	1/2" Female NPT
Stainless Steel (316) ▲	1/2" Female NPT
Air inlet (includes ball valve):	1/4" Female NPT
Air exhaust (internal silencer):	3/8" Female NPT

- Polypropylene pumps may be fitted with ball or flat check valves. Ball-type check valves are recommended for flooded suction applications. Flat-type check valves are recommended for suction lift applications.
- ◆ Kynar® and Groundable Acetal pumps are fitted with flat check valves only.
- ▲ Aluminum and Stainless Steel pumps are fitted with ball check valves only.

Maximum Liquid Temperature*

Diaphragm Material	Temperature
Buna N	180°F (82°C)
Neoprene	180°F (82°C)
Santoprene® (TPO)	180°F (82°C)
PTFE	212°F (100°C)
Hytre® (TPEE)	248°F (120°C)
Viton® fluoroelastomer	248°F (120°C)

*The maximum liquid temperature for metal and Kynar® fitted pumps is determined by the elastomer (diaphragm material). Polypropylene and Groundable Acetal pumps have a maximum liquid temperature of 180°F (82°C) regardless of diaphragm material.

Air Supply Pressure (All Models)

20 – 100 PSI (1.4 – 7 kfg/cm)

Discharge Volume Per Cycle

0.0338 gallons (128 cc)

Maximum Cycles Per Minute

All diaphragms: 400

Maximum Size Solid: 1/32" (1 mm)

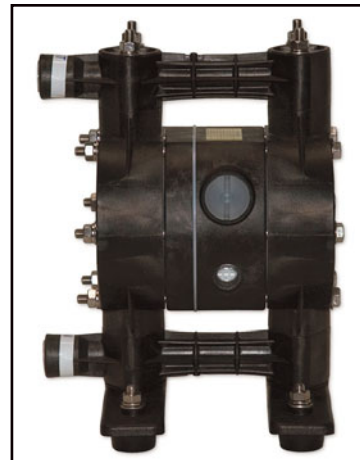
Maximum Dry Suction Lift

Flat-type check valve: 8-feet

Ball-type check valve: 5-feet

Pump Air Motor: Ryton® air motor standard

Notes: Hytre® fitted pumps include Buna N wetted o-rings. Santoprene® fitted pumps include EPDM wetted o-rings.



Aluminum

Dimensions: 8.66" W × 10.71" H

Net Wt.: 9 lbs. (4 kg)

Shipping Wt.: 11 lbs.

Stainless Steel

Dimensions: 8.31" W × 9.7" H

Net Wt.: 13.6 lbs. (6.16 kg)

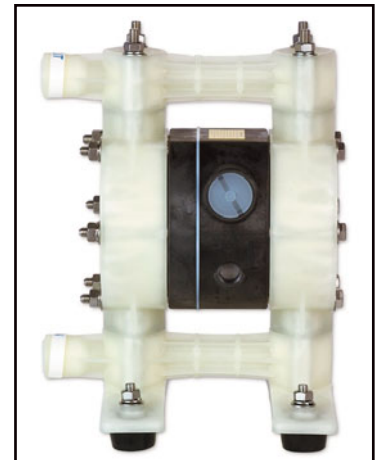
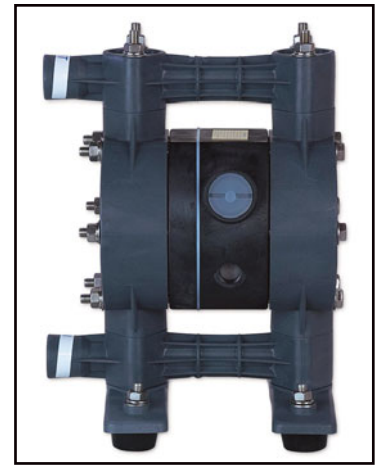
Shipping Wt.: 15.5 lbs.

Kynar® (PVDF)

Dimensions: 8.66" W × 11.73" H

Net Wt.: 9.4 lbs. (4.2 kg)

Shipping Wt.: 11 lbs.



Groundable Acetal

Dimensions: 8.66" W × 11.73" H

Net Wt.: 9 lbs. (4 kg)

Shipping Wt.: 11 lbs.

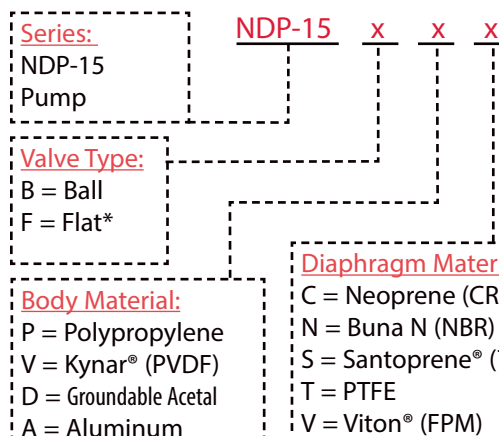
Polypropylene

Dimensions: 8.66" W × 11.73" H

Net Wt.: 7.7 lbs. (3.5 kg)

Shipping Wt.: 9.5 lbs.

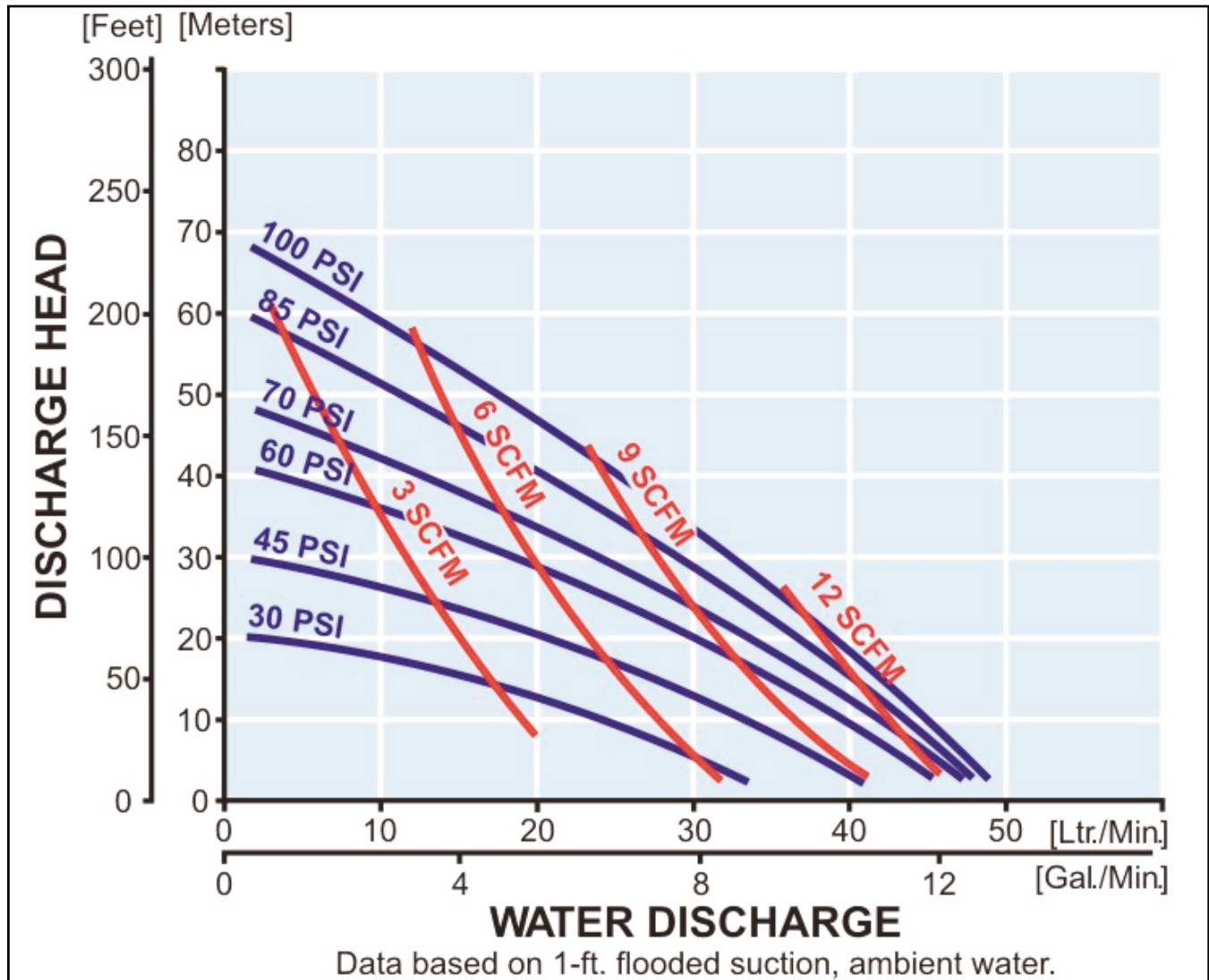
Model Number Nomenclature



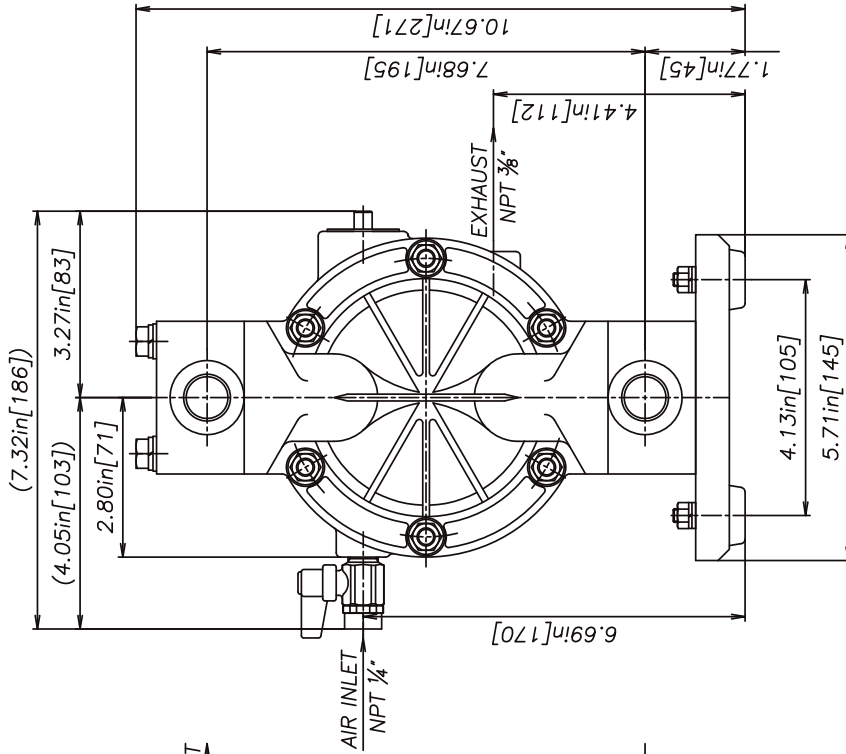
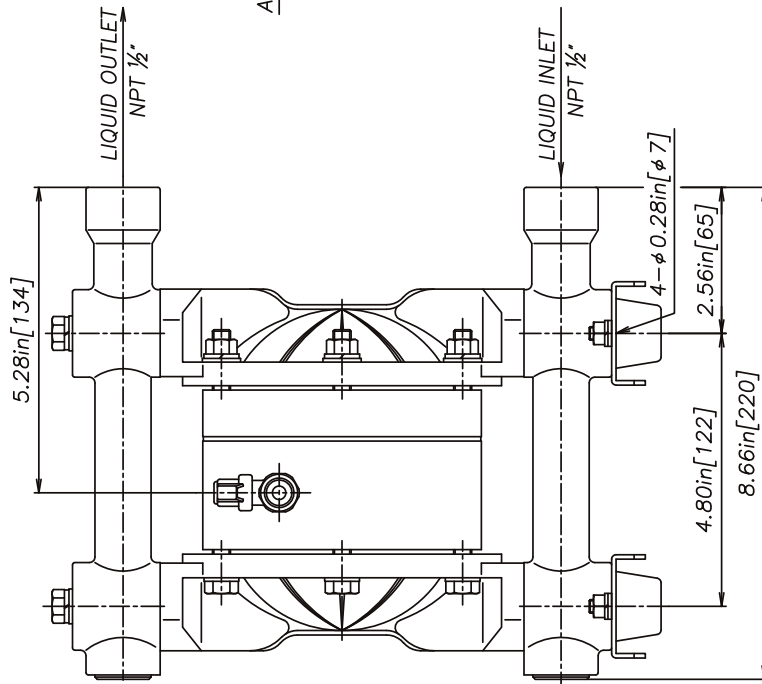
* Flat valves are available for plastic pumps only.

NDP-15 Performance Curve – All Valves

All Diaphragm Materials

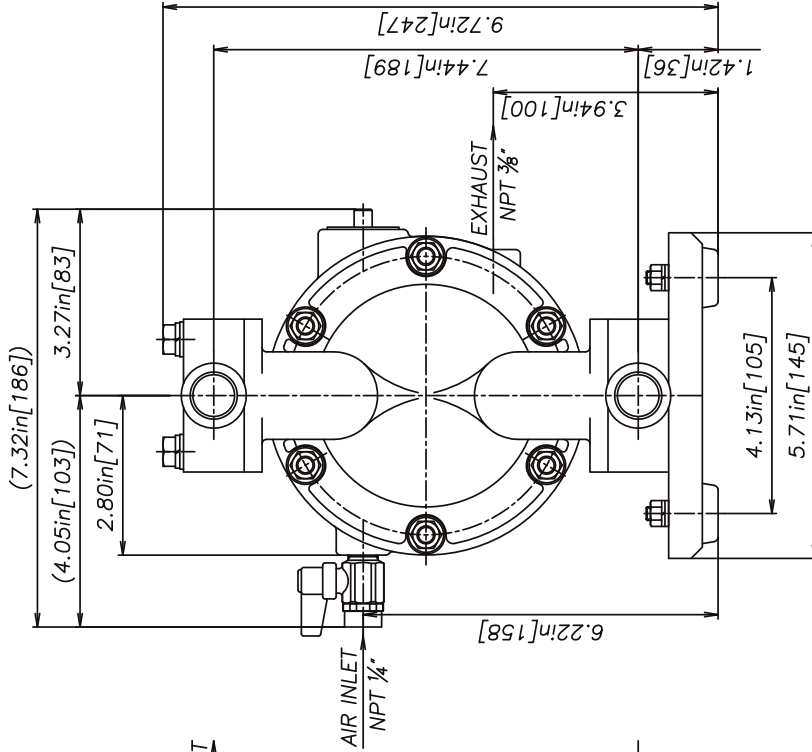
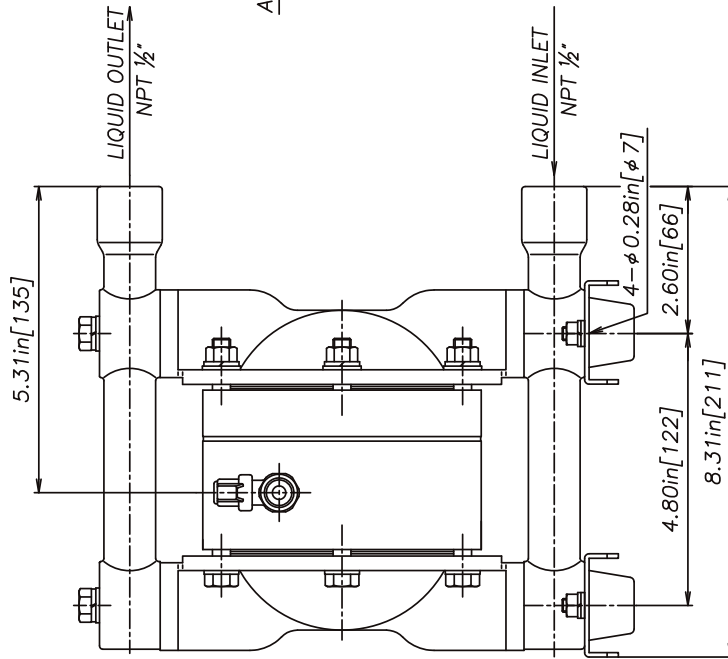


To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.



REV	DATE	DESCRIPTION	APPR'D
THE DWG. OF: DIAPHRAGM PUMP ASSEMBLY			
SCALE 1 : 1		DRAWN BY YJI	
DATE 02/08/06		APPROVED BY S.K.	
THIRD ANG PROJ.	DRAWING NUMBER: NDP-15BA		REV 0

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REV	DATE	DESCRIPTION	APPR'D
THE DWG. OF: DIAPHRAGM PUMP ASSEMBLY			
SCALE 1 : 1 DRAWN BY YJI			
DATE 02/08/06 APPROVED BY S.K.			
THIRD ANGLE PROJ. DRAWING NUMBER: NDP-15BS			
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Due to Yamada's continued commitment to product improvement, specifications may change without notice.

NDP-20 Specifications

Port Dimensions (31.7 GPM Max.)

Intake & discharge connection:

Polypropylene (PPG)	3/4" Female NPT
Aluminum (ADC-12)	3/4" Female NPT
Stainless Steel (316)	3/4" Female NPT
Air inlet (incl. ball valve):	1/4" Female NPT
Air exhaust (incl. silencer):	3/4" Female NPT

ANSI Flange also available — consult Yamada.

Maximum Liquid Temperature*

Diaphragm Material	Temperature
Buna N	180°F (82°C)
Neoprene	180°F (82°C)
Santoprene® (TPO)	180°F (82°C)
EPDM	212°F (100°C)
PTFE	212°F (100°C)
Hytrel® (TPEE)	248°F (120°C)
Viton® fluoroelastomer	248°F (120°C)

*The maximum liquid temperature for metal and Kynar® fitted pumps is determined by the elastomer (diaphragm material). Polypropylene pumps have a maximum liquid temperature of 180°F (82°C) regardless of diaphragm material.

Air Supply Pressure (All Models)

20–100 PSI (1.4–7 kgf/cm)

Discharge Volume Per Cycle

Rubber diaphragm: 0.163 gallons (615 cc)
PTFE diaphragm: 0.143 gallons (539 cc)

Maximum Cycles Per Minute

Rubber diaphragm: 195
PTFE diaphragm: 195

Maximum Size Solid

1/16" (2.0 mm)

Maximum Dry Suction Lift

Rubber-fitted pump capability: 18-feet

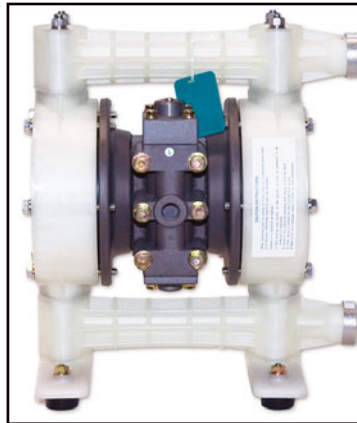
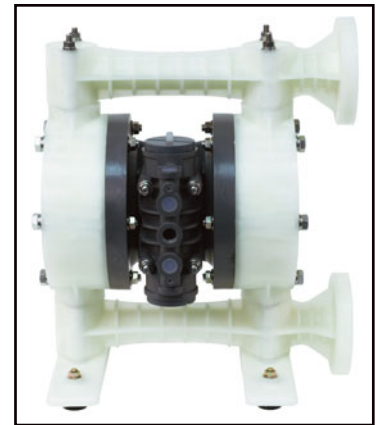
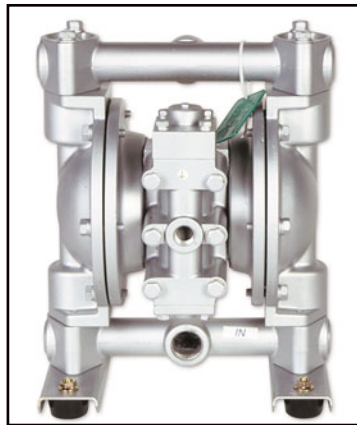
Air Motors

Aluminum air motor is standard on metal pumps. Polypropylene air motor is standard on polypropylene and Kynar® pumps.

Optional air motors: Polypropylene air motor for metal pumps; PTFE grey coating (XP) for aluminum motors.

Optional Split Manifold—contact Yamada

Notes: Hytrel® fitted pumps include Buna N check balls & wetted o-rings. Santoprene® fitted pumps include Santoprene® check balls & EPDM wetted o-rings.



Aluminum (NPT)

Dimensions: 9.80" W × 12.60" H

Net Wt.: 19.8 lbs. (9.0 kg)

Shipping Wt.: 23 lbs.

Polypropylene

ANSI Flange Dimensions:

12.44" W × 14.75" H

NPT Dimensions:

12.44" W × 14.50" H

Net Wt.: 17.6 lbs. (8.2 kg)

Shipping Wt.: 22.6 lbs.

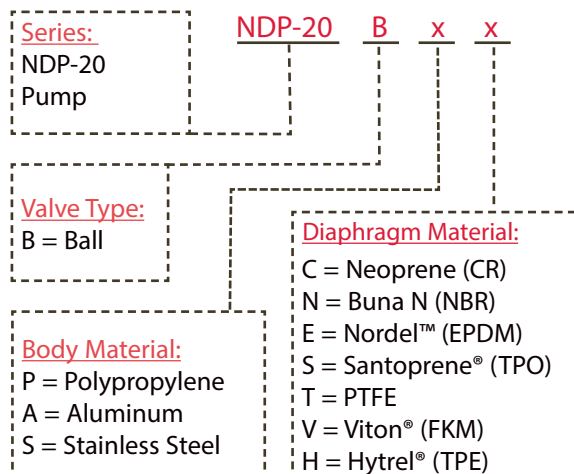
Stainless Steel (NPT)

Dimensions: 9.80" W × 12.60" H

Net Wt.: 30.8 lbs. (13.9 kg)

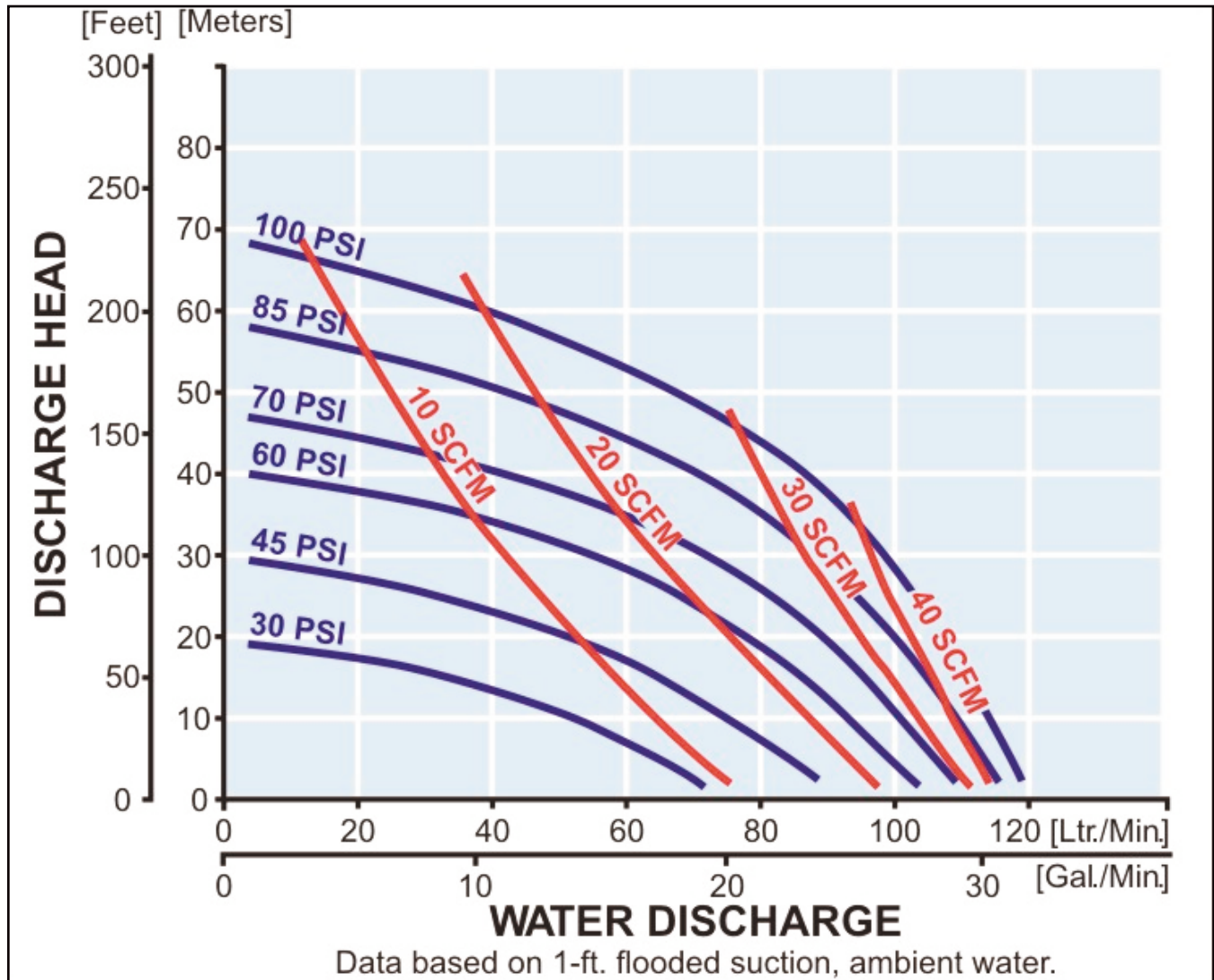
Shipping Wt.: 32 lbs.

Model Number Nomenclature



NDP-20 Performance Curve – Rubber

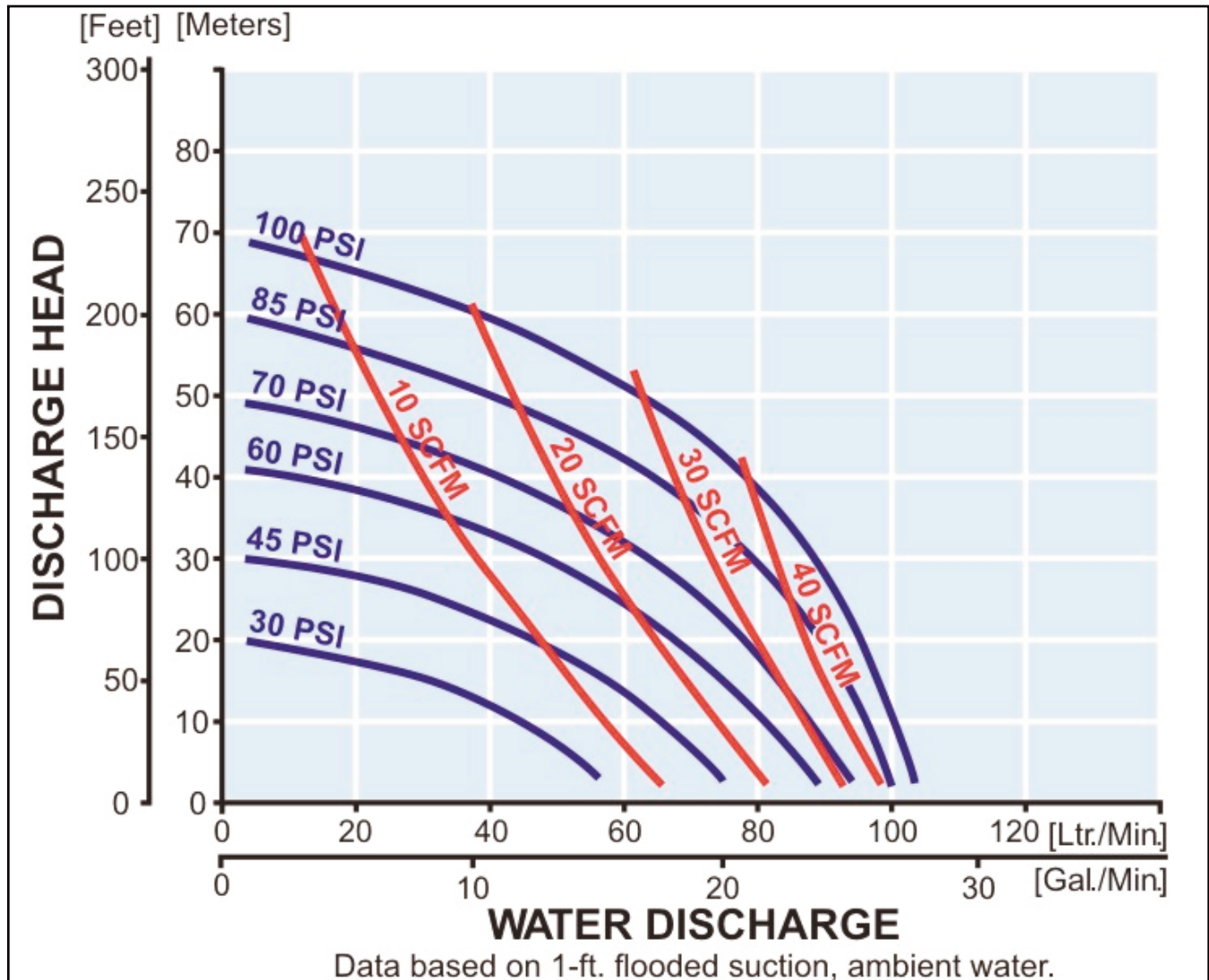
Rubber Diaphragm Performance Curve



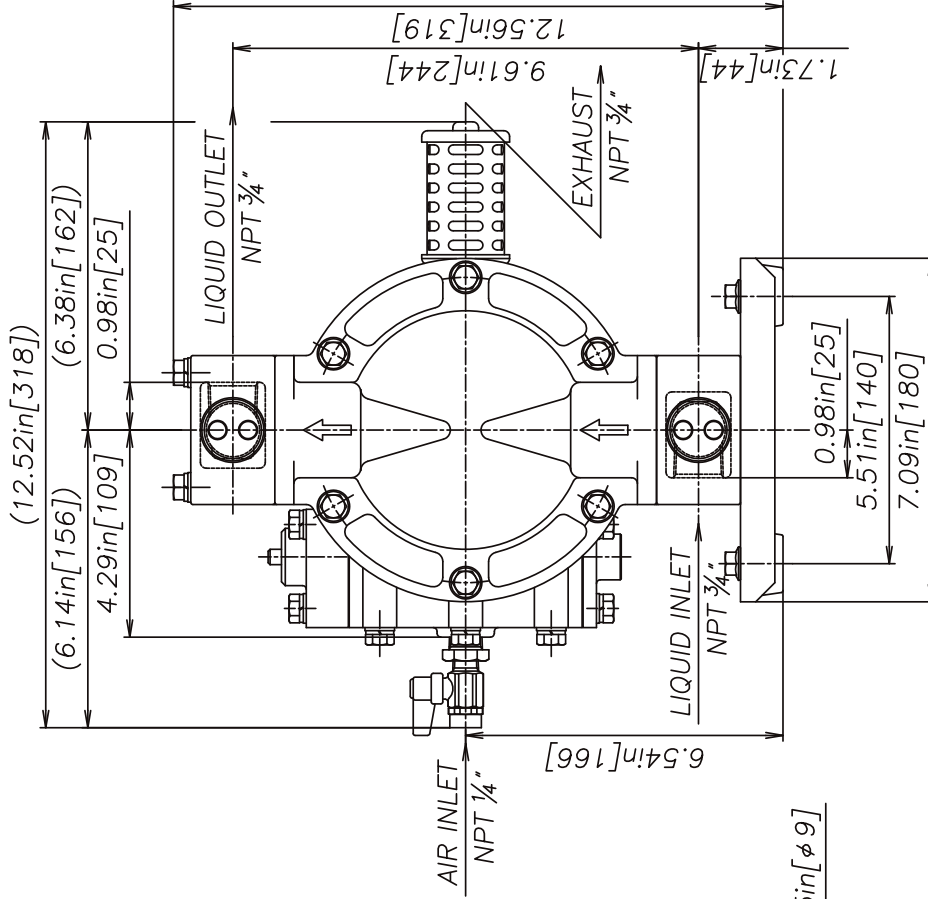
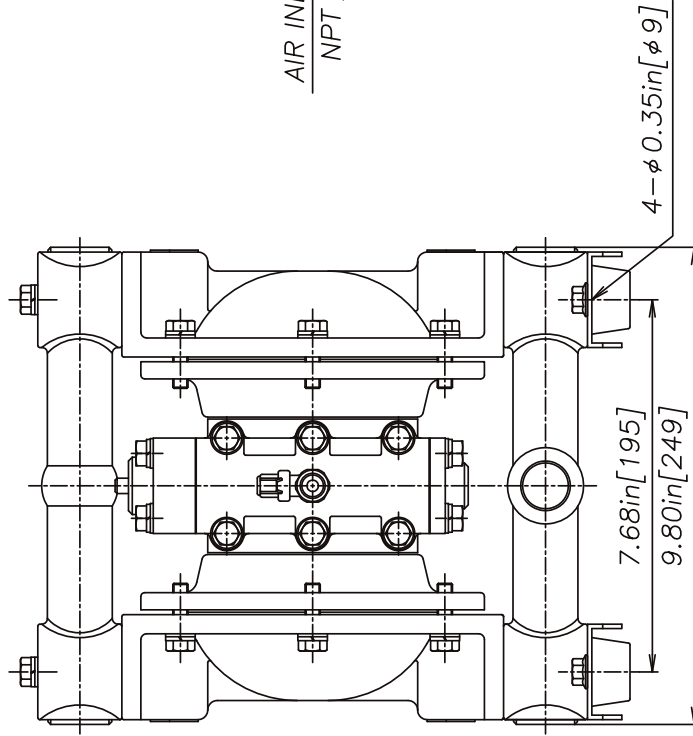
To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.

NDP-20 Performance Curve – PTFE

PTFE Diaphragm Performance Curve

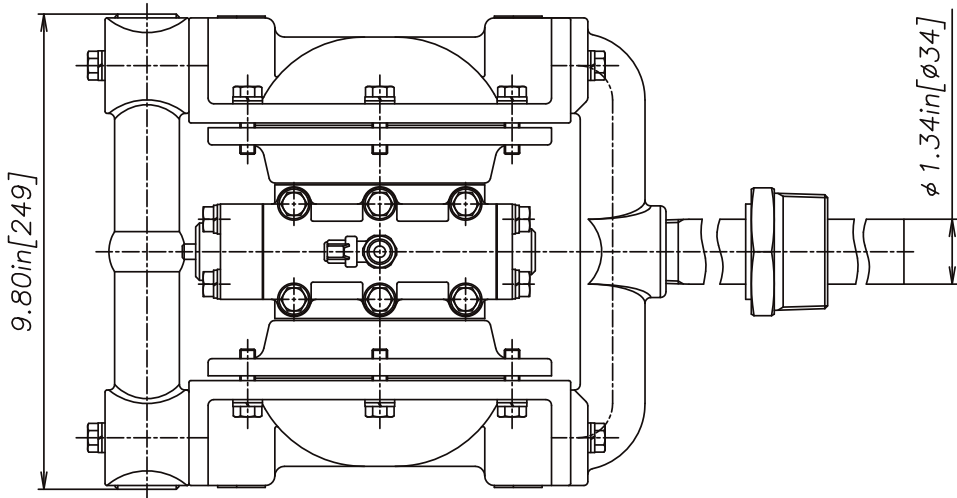
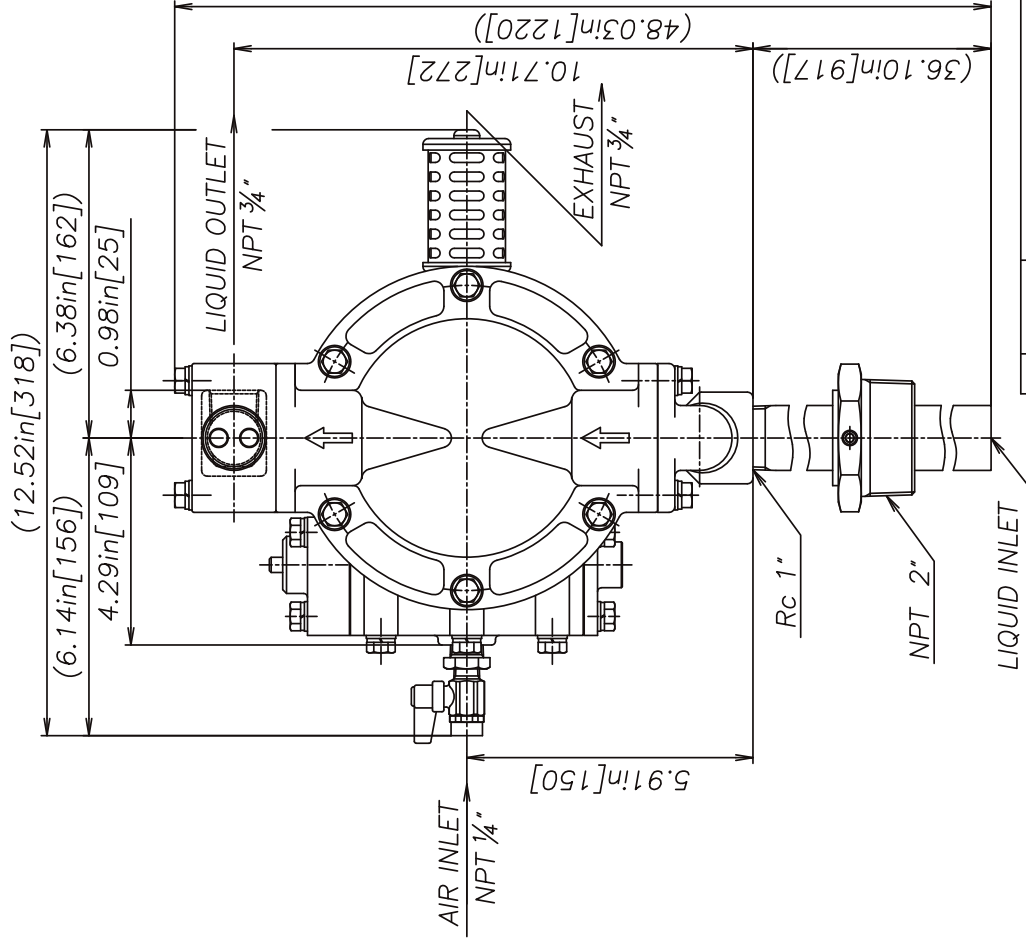


To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.



REV	DATE	DESCRIPTION	APPR'D
THE DWG.OF:			
DIAPHRAGM PUMP ASSEMBLY			
SCALE 1 : 1 DRAWN BY YJI			
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THIRD ANG.PROJ. DRAWING NUMBER: NDP-20BA			
REV 0			

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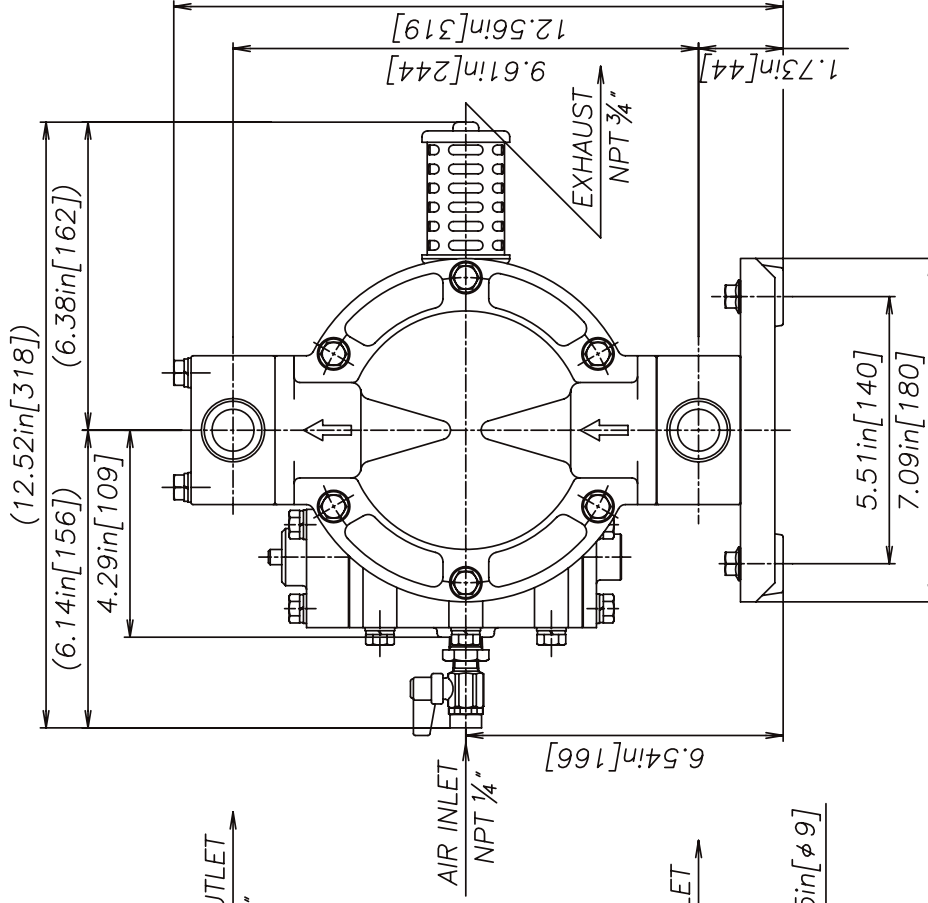
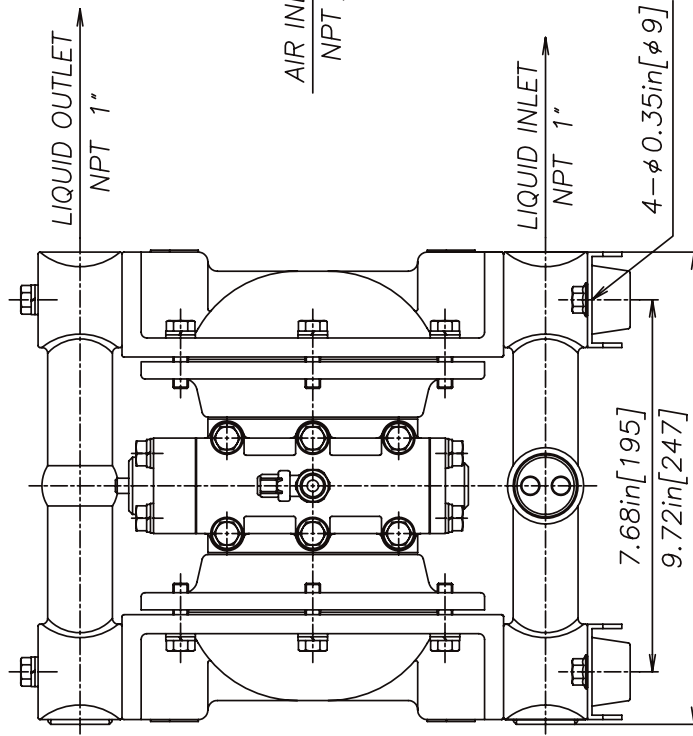
THE DWG.OF:

DIAPHRAGM PUMP ASSEMBLY

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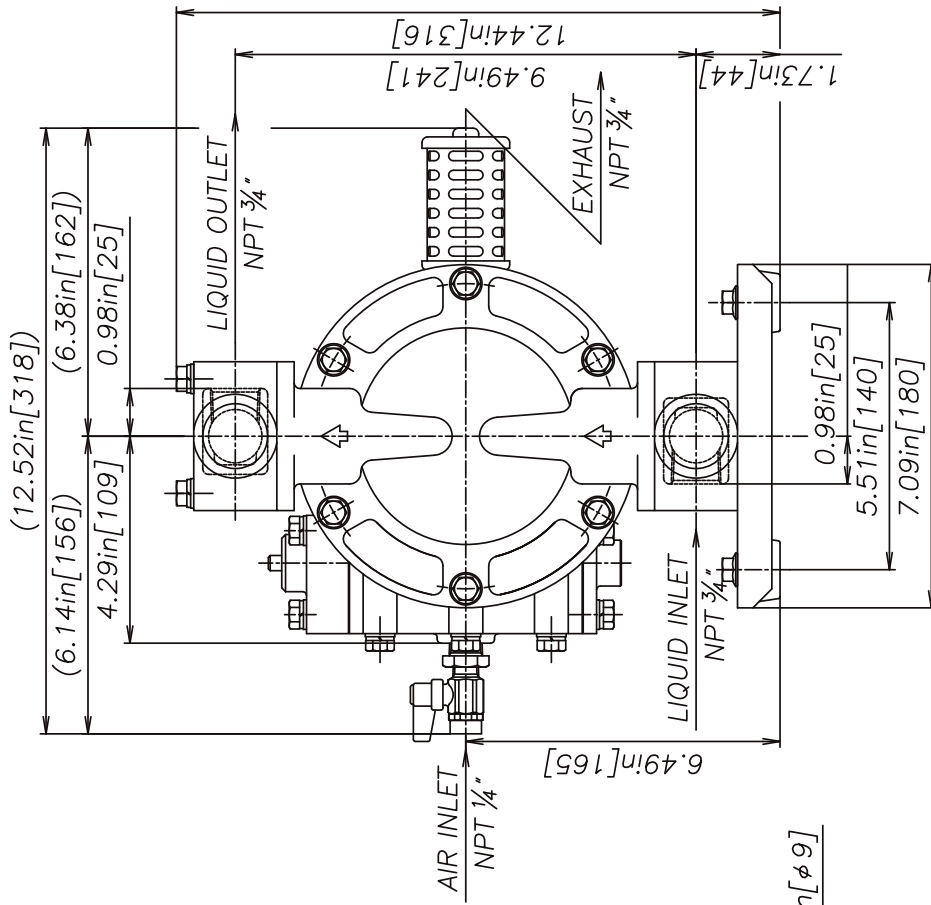
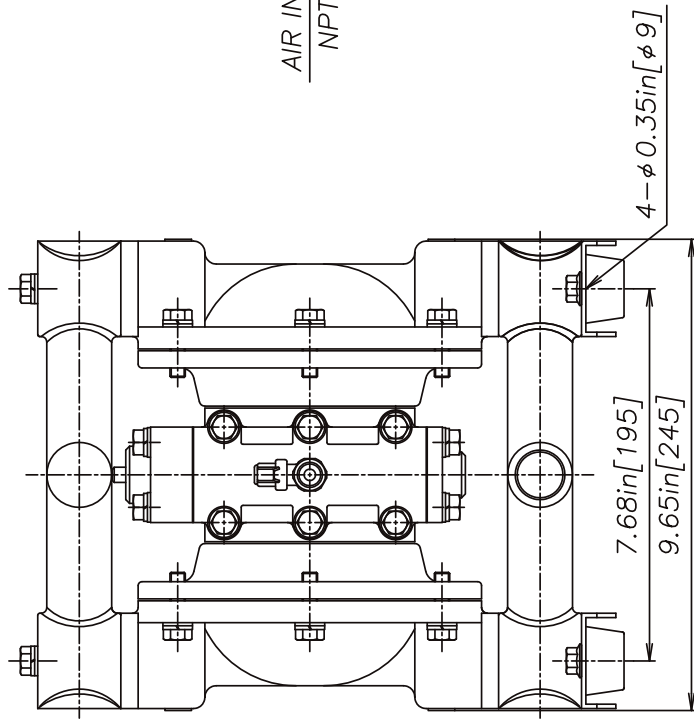
SCALE 1 : 1
 DATE 02/02/06
 DRAWN BY YJI
 APPROVED BY S.K.

THIRD ANG.PROJ.	DRAWING NUMBER: NDP-20BA-D	REV 0
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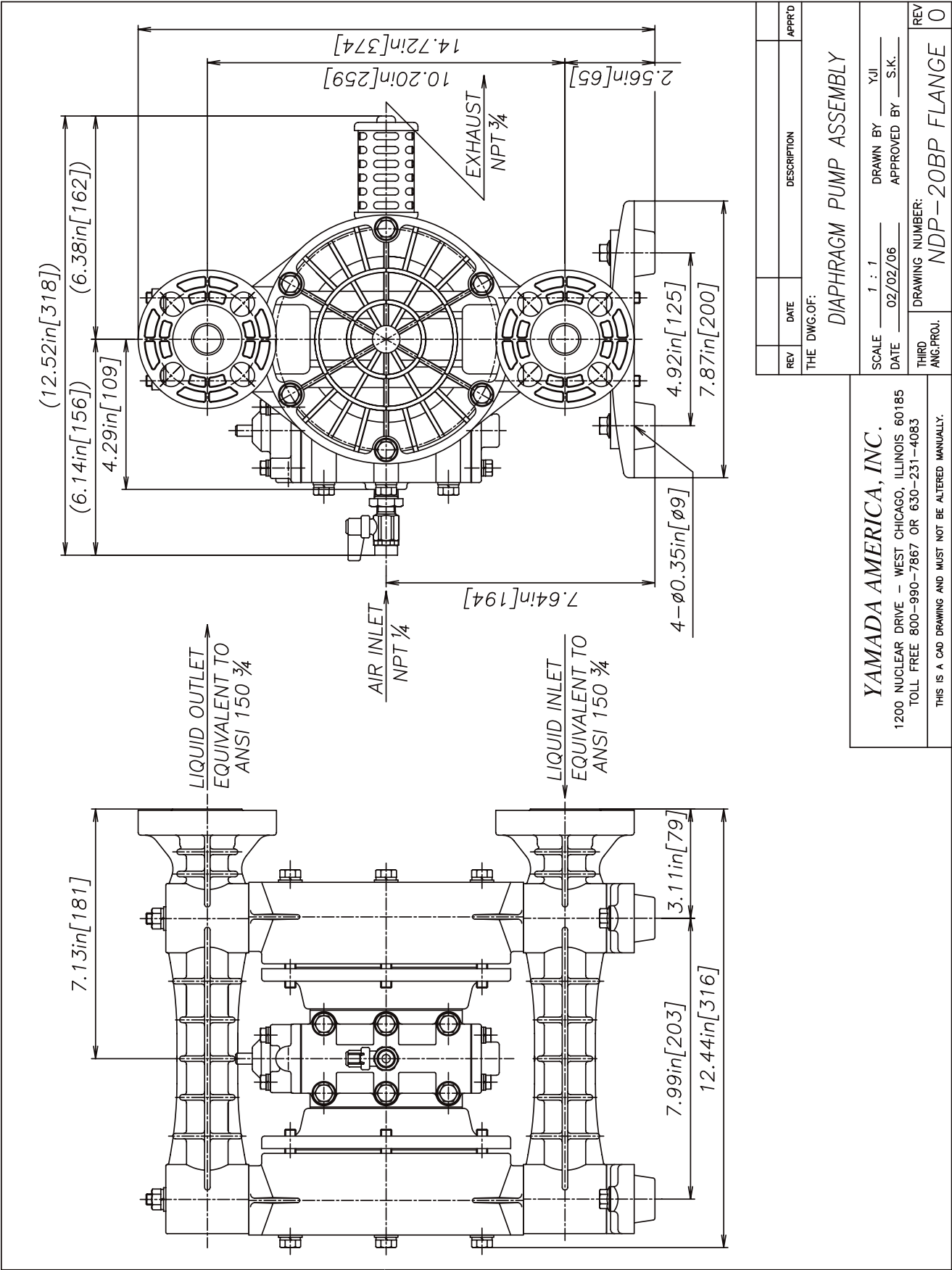
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DIAPHRAGM PUMP ASSEMBLY			
SCALE 1 : 1 DRAWN BY YJI			
DATE 02/02/06 APPROVED BY S.K.			
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DIAPHRAGM PUMP ASSEMBLY			
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NDP-25 Specifications

Port Dimensions (46.2 GPM Max.)

Intake & discharge connection:

Polypropylene (PPG)	1" Female NPT
Kynar® (PVDF)	1" Female NPT
Aluminum (ADC-12)	1" Female NPT
Stainless Steel (316)	1" Female NPT
Cast Iron	1" Female NPT
Air inlet (incl. ball valve):	3/8" Female NPT
Air exhaust (incl. silencer):	3/4" Female NPT

ANSI Flange also available — consult Yamada.

Maximum Liquid Temperature*

Diaphragm Material	Temperature
Buna N	180°F (82°C)
Neoprene	180°F (82°C)
Santoprene® (TPO)	180°F (82°C)
EPDM	212°F (100°C)
PTFE	212°F (100°C)
Hytrel® (TPEE)	248°F (120°C)
Viton® fluoroelastomer	248°F (120°C)

*The maximum liquid temperature for metal and Kynar®-fitted pumps is determined by the elastomer (diaphragm material). Polypropylene pumps have a maximum liquid temperature of 180°F (82°C) regardless of diaphragm material.

Air Supply Pressure (All Models)

20–100 PSI (1.4–7 kfg/cm)

Discharge Volume Per Cycle

Rubber diaphragm: 0.22 gallons (833 cc)

PTFE diaphragm: 0.21 gallons (787 cc)

Maximum Cycles Per Minute

Rubber diaphragm: 210

PTFE diaphragm: 210

Maximum Size Solid

3/16" (4.8 mm)

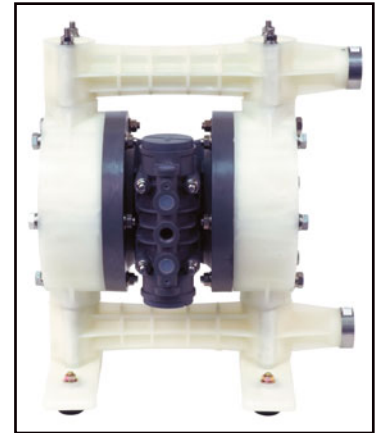
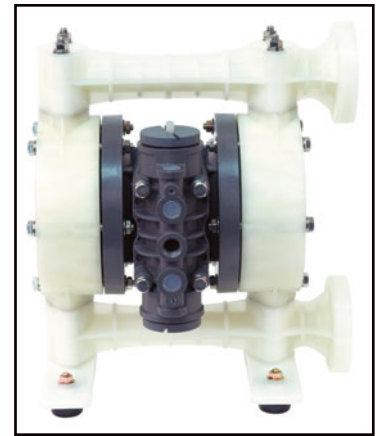
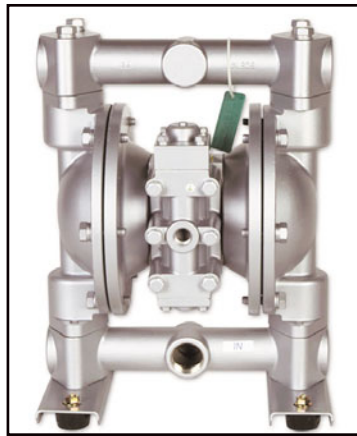
Maximum Dry Suction Lift

Rubber-fitted pump capability: 18-feet

Air Motors: Aluminum air motors are standard on metal pumps; glass-filled polypropylene air motors are standard on plastic and Kynar® pumps.

Optional: Split manifold—contact Yamada

Notes: Santoprene® fitted pumps include EPDM wetted o-rings. Kynar® (PVDF) pumps fitted with Santoprene®, Hytrel®, or PTFE include PTFE check balls & o-rings. Kynar®/EPDM fitted pumps include EPDM check balls & o-rings. Viton® fitted pumps include Viton® balls & o-rings.



Aluminum

Dimensions: 11.30" W × 15.08" H

Net Wt.: 27 lbs. (13.0 kg)

Shipping Wt.: 31 lbs.

Kynar® (PVDF)

ANSI Flange Dimensions:

14.40" W × 17.40" H

NPT Dimensions:

14.40" W × 16.90" H

Net Wt.: 29.7 lbs. (13.4 kg)

Shipping Wt.: 33 lbs.

Polypropylene

ANSI Flange Dimensions:

14.40" W × 17.40" H

NPT Dimensions:

14.40" W × 16.90" H

Net Wt.: 29 lbs. (10.9 kg)

Shipping Wt.: 30 lbs.

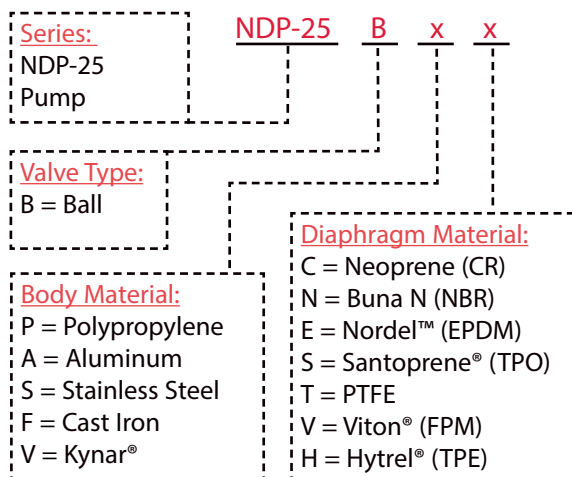
Cast Iron or S.S.

Dimensions: 11.30" W × 15.08" H

Net Wt.: 43 lbs. (19.9 kg)

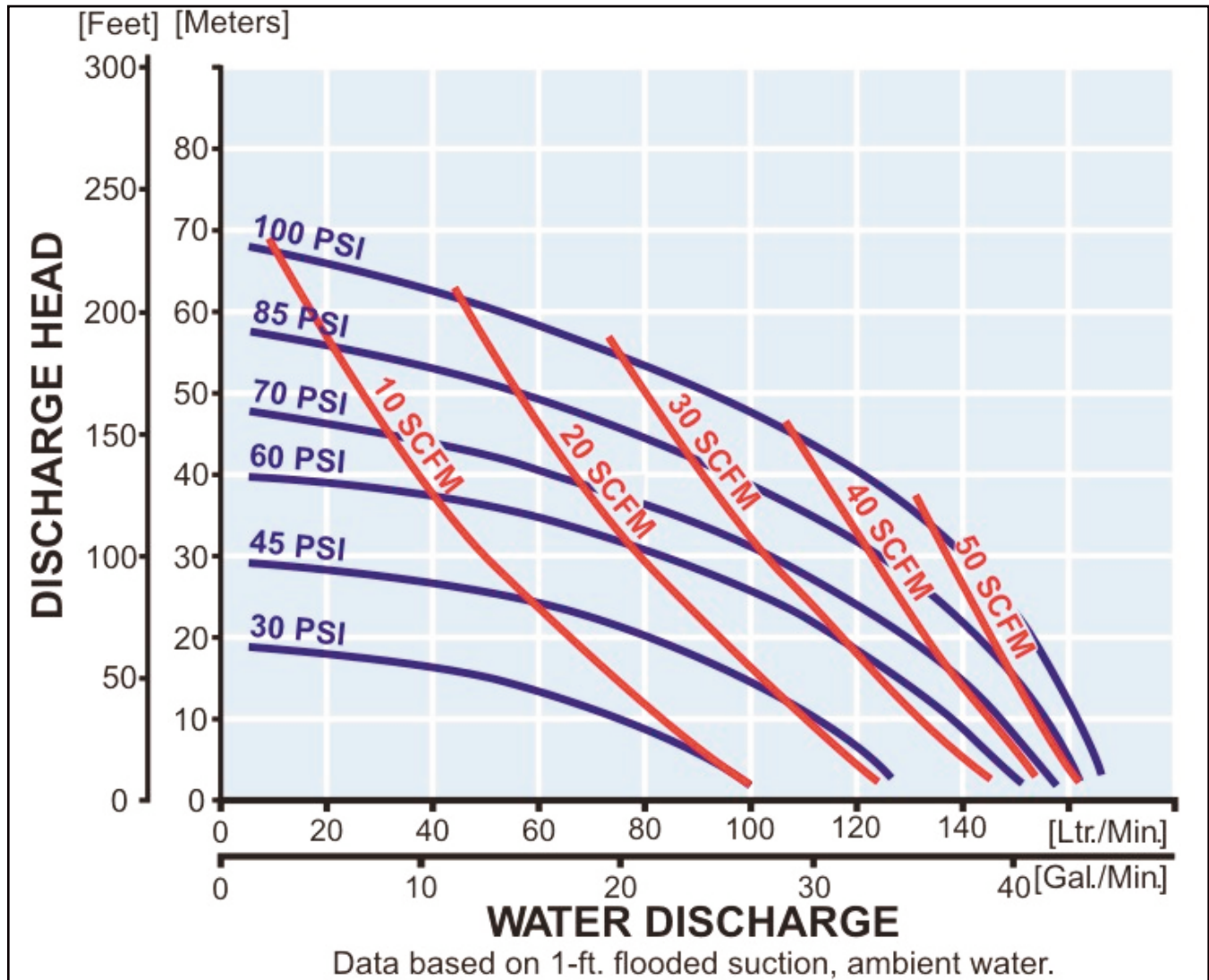
Ship Wt.: 46 lbs.

Model Number Nomenclature



NDP-25 Performance Curve – Rubber

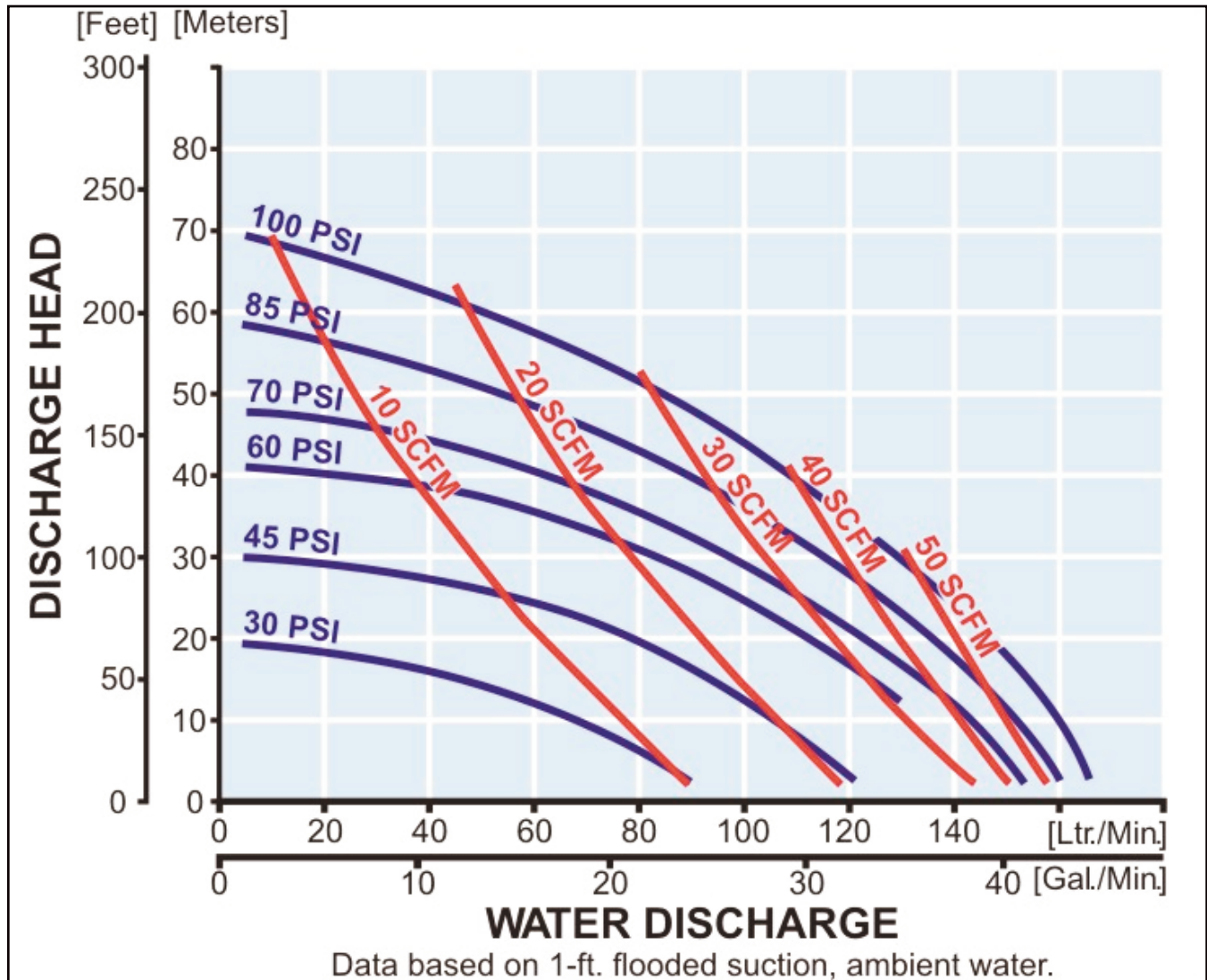
Rubber Diaphragm Performance Curve



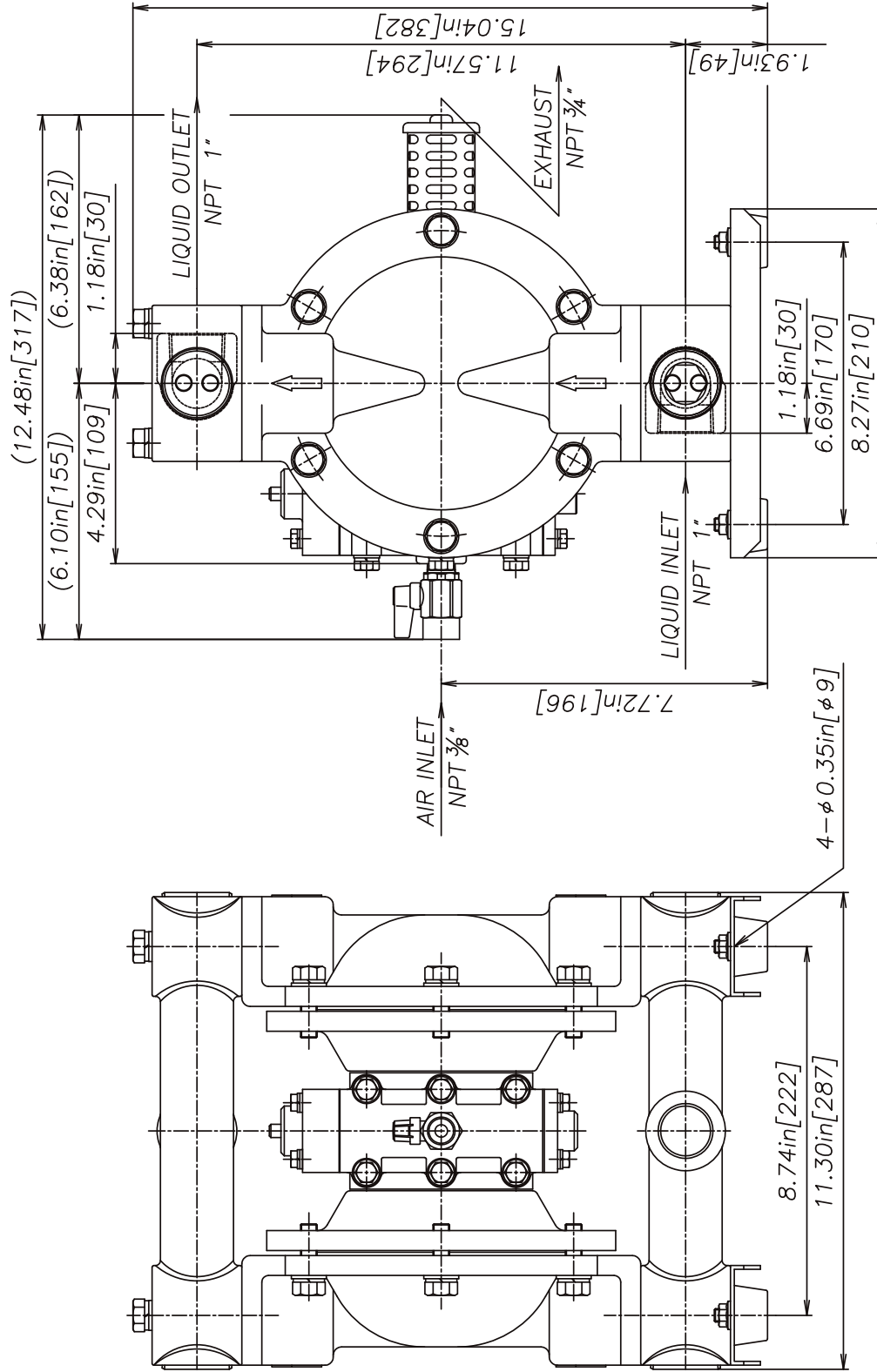
To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.

NDP-25 Performance Curve – PTFE

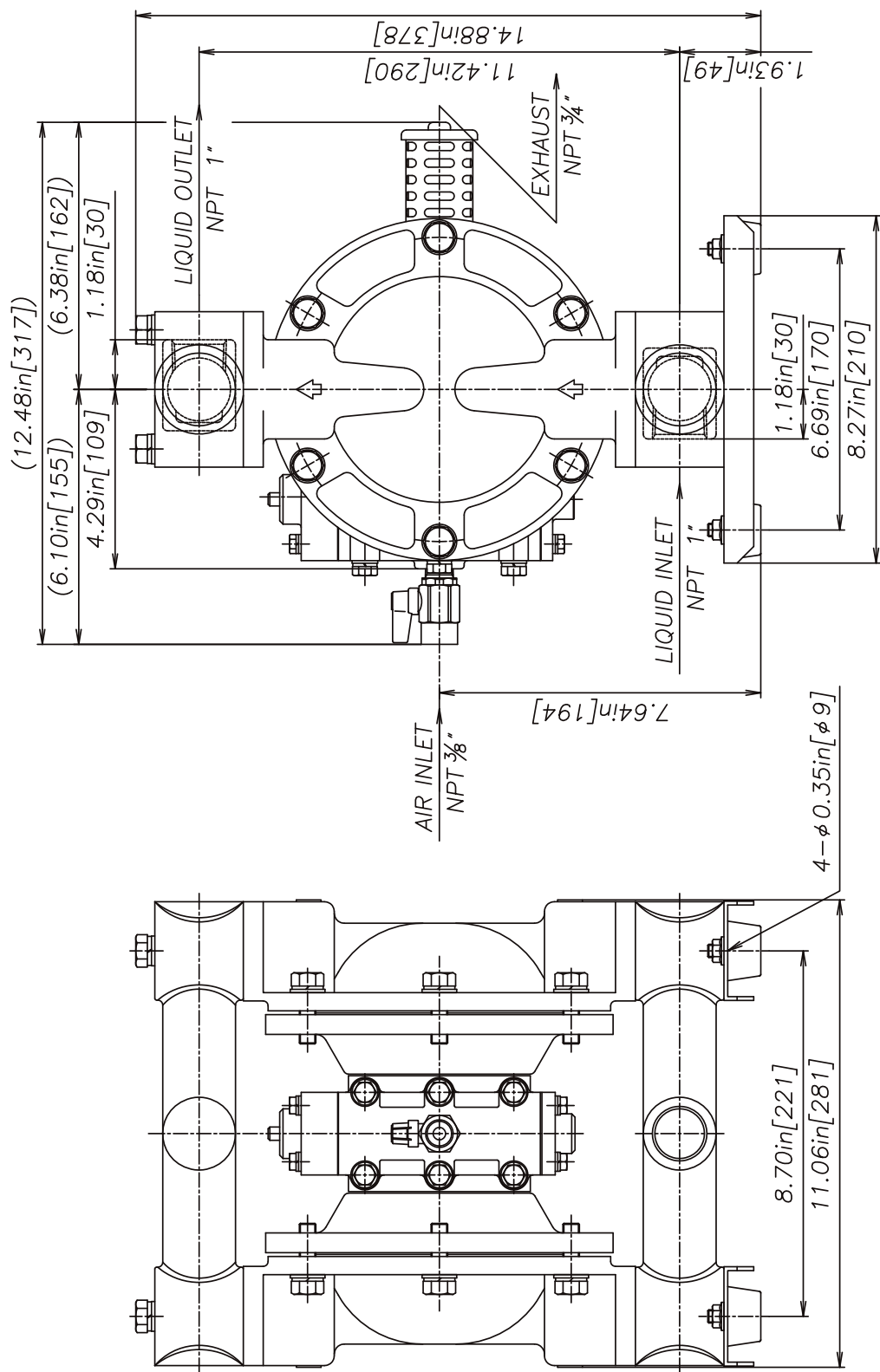
PTFE Diaphragm Performance Curve



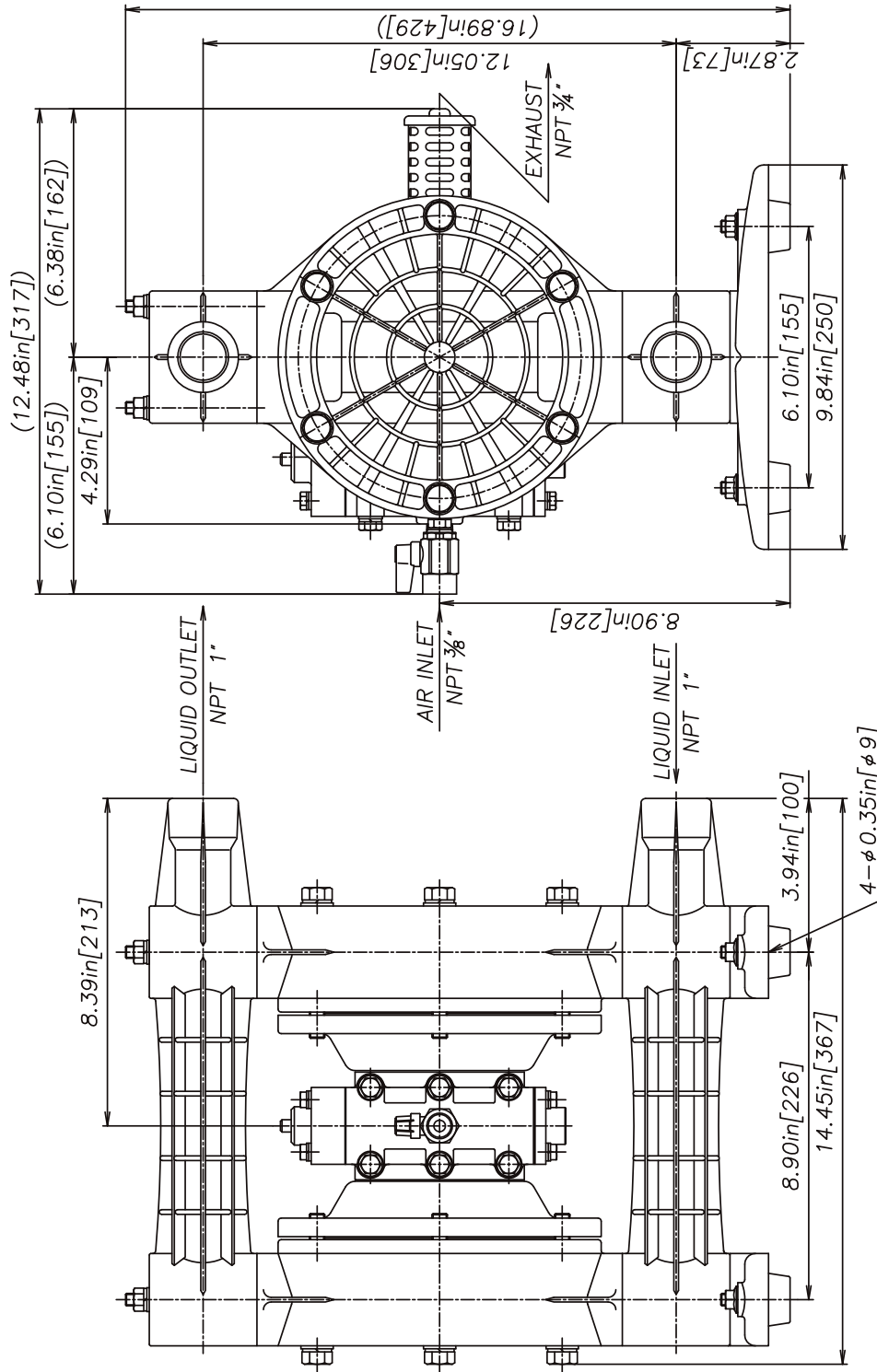
To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.



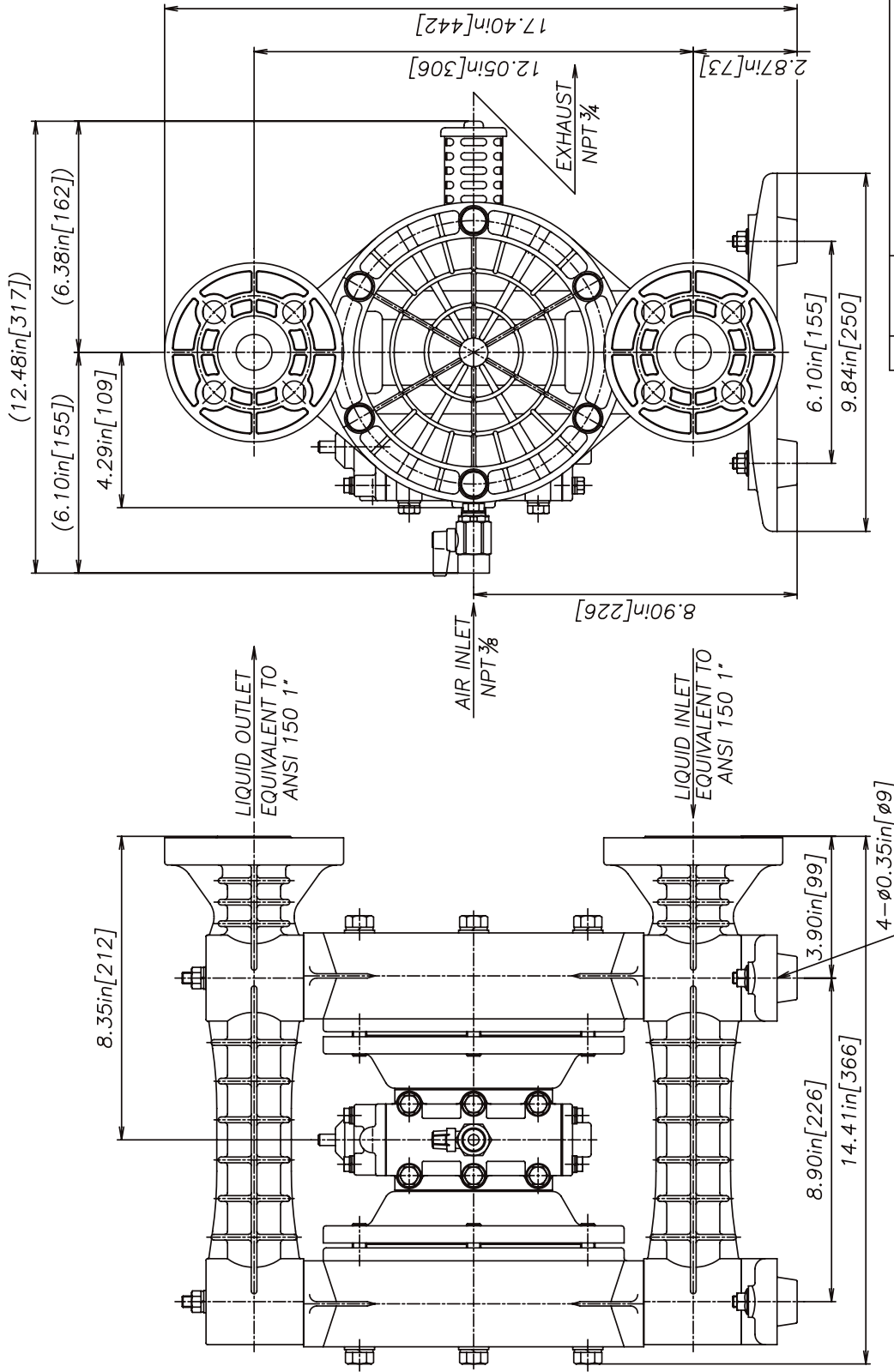
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DIAPHRAGM PUMP ASSEMBLY			
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THIRD ANG. PROJ.	DRAWING NUMBER:	NDP-25BA	
REV	0		



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SCALE 1 : 1		DRAWN BY YJI	
DATE 02/02/06		APPROVED BY S.K.	
THIRD ANG.PROJ.	DRAWING NUMBER: NDP-25BP NPT		REV 0

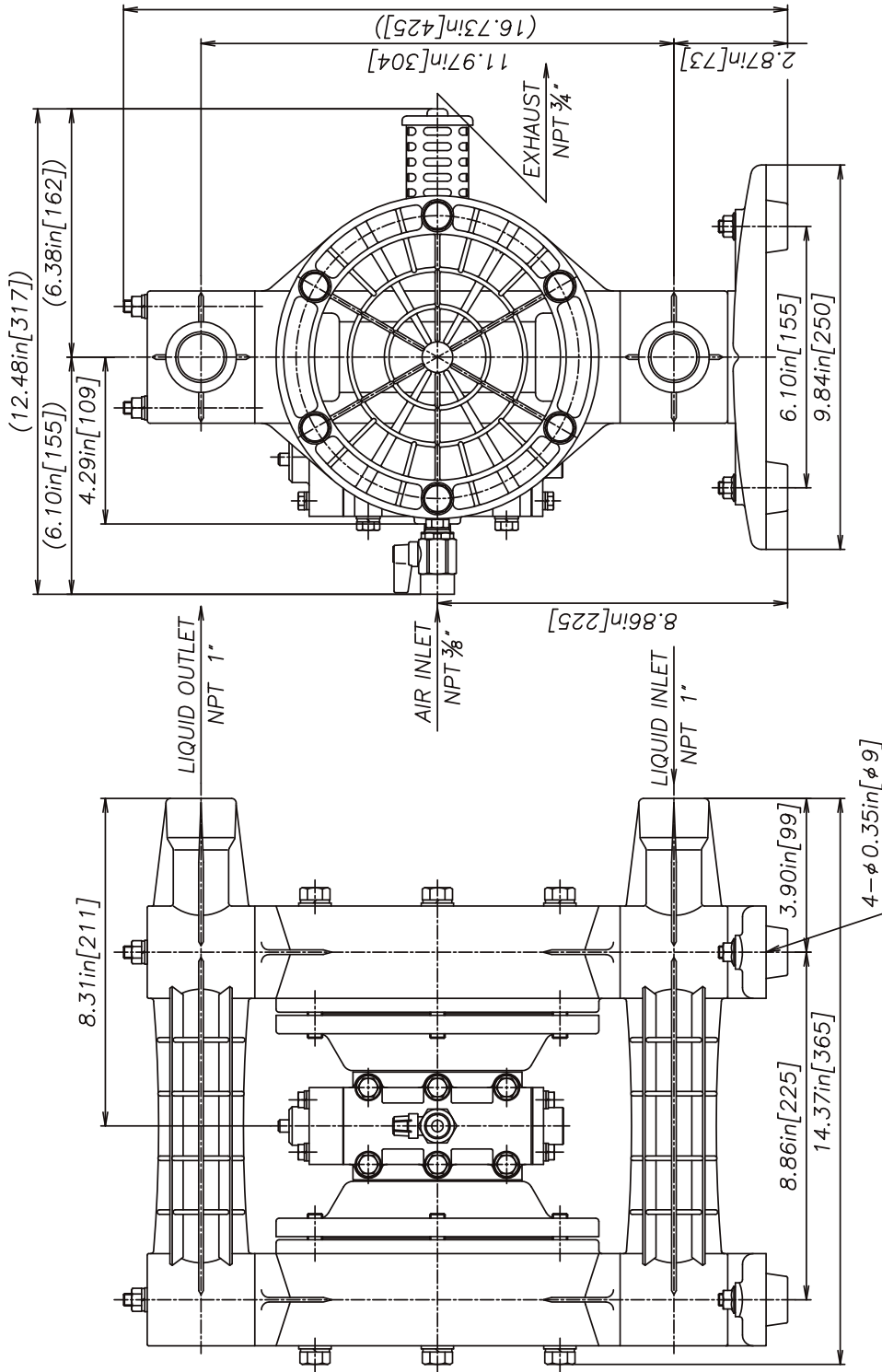


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DRAWN BY YJI			
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DRAWING NUMBER:			
NDP-25BP FLANGE			
REV 0			

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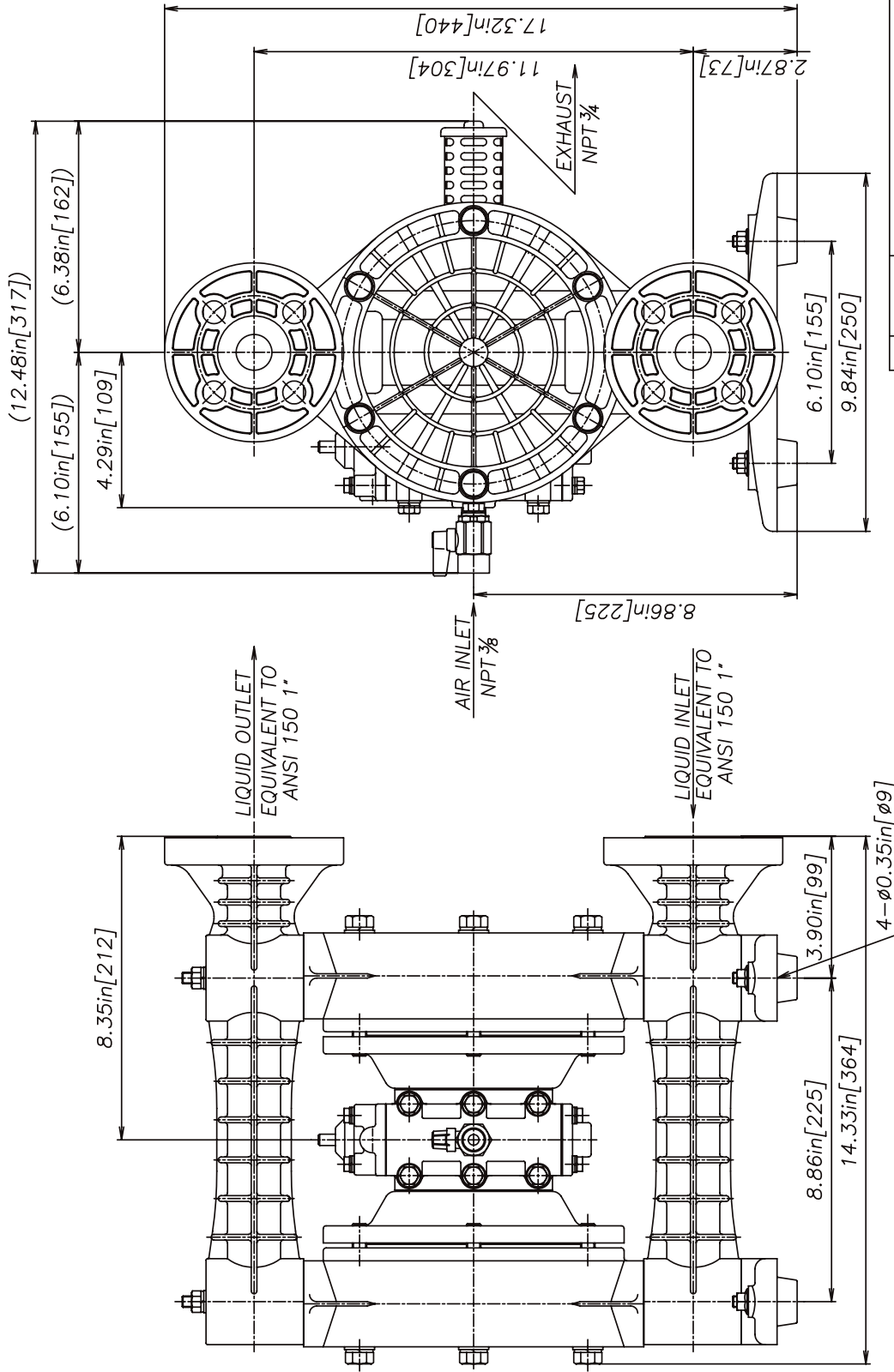
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DIAPHRAGM PUMP ASSEMBLY			
SCALE 1 : 1		DRAWN BY YJI	
DATE 02/02/06		APPROVED BY S.K.	
THIRD ANG.PROJ.	DRAWING NUMBER: NDP-25BV NPT		REV 0

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DIAPHRAGM PUMP ASSEMBLY			
SCALE	1 : 1	DRAWN BY	YJI
DATE	02/02/06	APPROVED BY	S.K.
THIRD ANG. PROJ.	DRAWING NUMBER:		
	NDP-25BV FLANGE		
REV			
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NDP-40 Specifications

Port Dimensions (107 GPM Max.)

Intake & discharge connection:

Polypropylene (PPG)	1-1/2" ANSI B16.5 #150
Kynar® (PVDF)	1-1/2" ANSI B16.5 #150
Aluminum (ADC-12)	1-1/2" ANSI B16.5 #150 (with tapped 1-1/2" Female NPT)
Stainless Steel (316)	1-1/2" ANSI B16.5 #150 or 1-1/2" Female NPT
Cast Iron	1-1/2" Female NPT
Air inlet (incl. ball valve):	1/2" Female NPT
Air exhaust (incl. silencer):	1" Female NPT

Maximum Liquid Temperature*

Diaphragm Material	Temperature
Buna N	180°F (82°C)
Neoprene	180°F (82°C)
Santoprene® (TPO)	180°F (82°C)
EPDM	212°F (100°C)
PTFE	212°F (100°C)
Hytrel® (TPEE)	248°F (120°C)
Viton® fluoroelastomer	248°F (120°C)

*The maximum liquid temperature for metal and Kynar®-fitted pumps is determined by the elastomer (diaphragm material). Polypropylene pumps have a maximum liquid temperature of 180°F (82°C) regardless of diaphragm material.

Air Supply Pressure (All Models)

20–100 PSI (1.4–7 kfg/cm)

Discharge Volume Per Cycle

Rubber diaphragm: 0.73 gallons (2.74 liters)
PTFE diaphragm: 0.37 gallons (1.40 liters)

Maximum Cycles Per Minute

Rubber diaphragm: 148
PTFE diaphragm: 270

Maximum Size Solid

9/32" (7 mm)

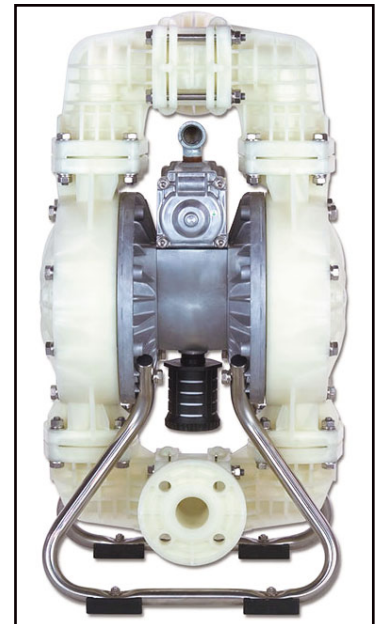
Maximum Dry Suction Lift

Rubber-fitted pump capability: 18-feet

Air Motor

Aluminum Air Motor–Standard
Optional coating: PTFE grey coated (XP)

Notes: Hytrel® fitted pumps include Buna N wetted o-rings.
Santoprene® fitted pumps include EPDM wetted o-rings. Kynar® (PVDF) pumps fitted with Santoprene®, Hytrel®, or PTFE include PTFE check balls and o-rings.



Aluminum (top left)

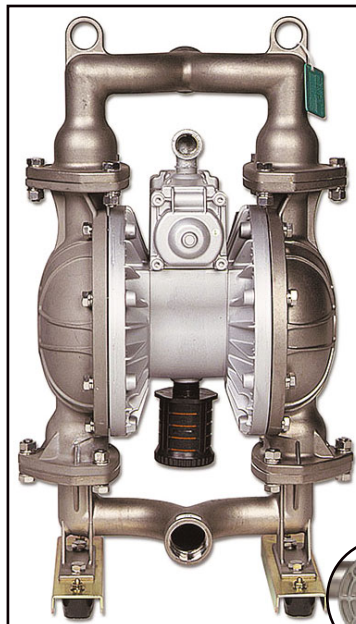
Dimensions: 16.18" W × 27.91" H
Net Wt.: 68 lbs. (28.9 kg)
Shipping Wt.: 75 lbs.

Polypropylene or Kynar® (top right)

Dimensions: 15.75" W × 29.61" H
Net Wt.: 70 lbs. (29.9 kg)
Shipping Wt.: 78 lbs.

Cast Iron or Stainless Steel (left)

Dimensions: 16.18" W × 27.75" H
Net Wt.: C. Iron: 112 lbs. (59.8 kg)
SS: 98 lbs. (39.9 kg)
Ship Wt.: C. Iron: 120 lbs.
SS: 106 lbs.



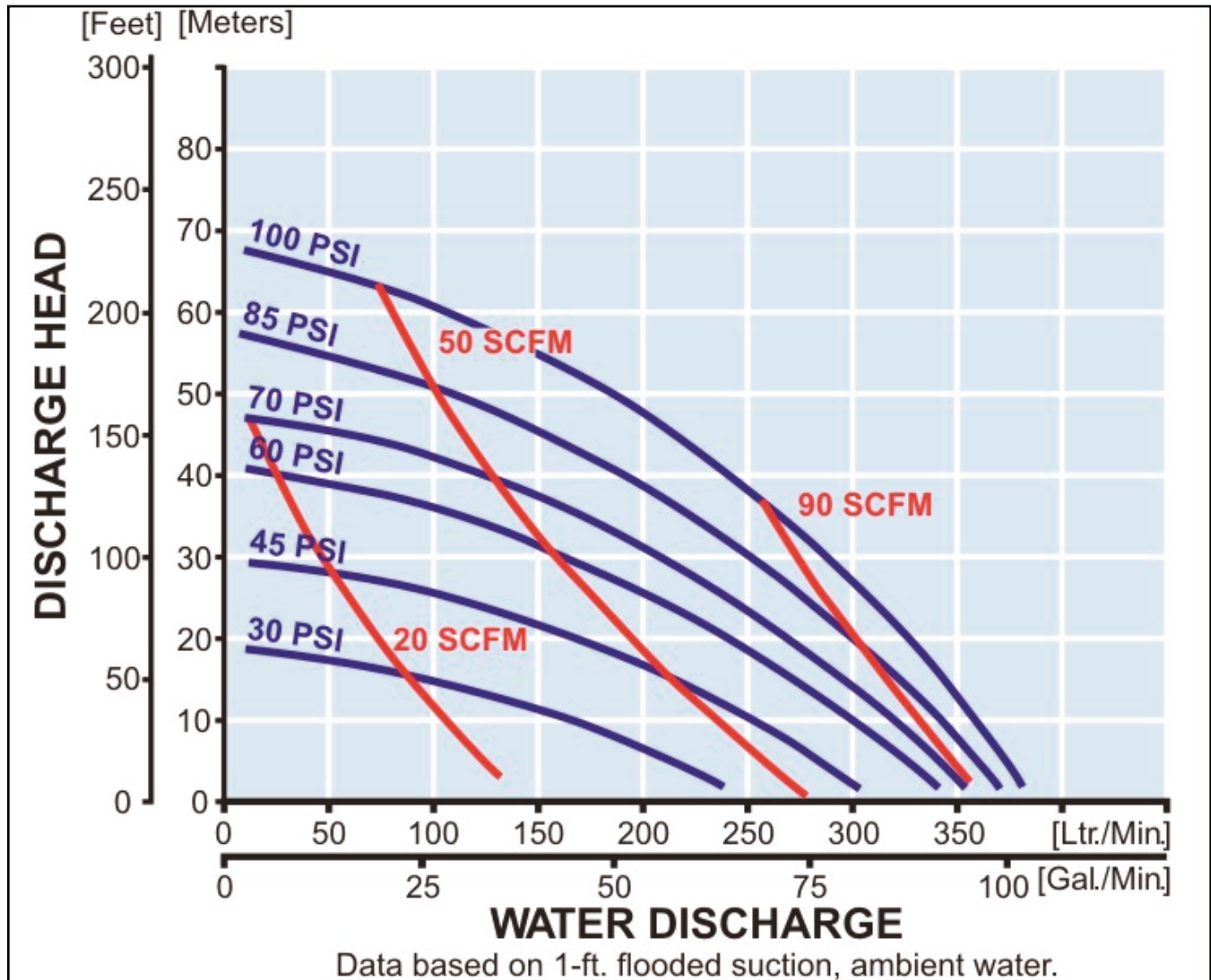
Note: ANSI Flange available for Stainless Steel

Model Number Nomenclature

Series: NDP-40 Pump	NDP-40	B	x	x	Note: For NPT-fitted Stainless Steel, add "NPT" at end of model number nomenclature.
Valve Type: B = Ball					
Body Material: P = Polypropylene V = Kynar® A = Aluminum S = Stainless Steel F = Cast Iron					
		Diaphragm Material: C = Neoprene (CR) N = Buna N (NBR) E = Nordel™ (EPDM) S = Santoprene® (TPO) T = PTFE V = Viton® (FKM) H = Hytrel® (TPE)			

NDP-40 Performance Curve – Rubber

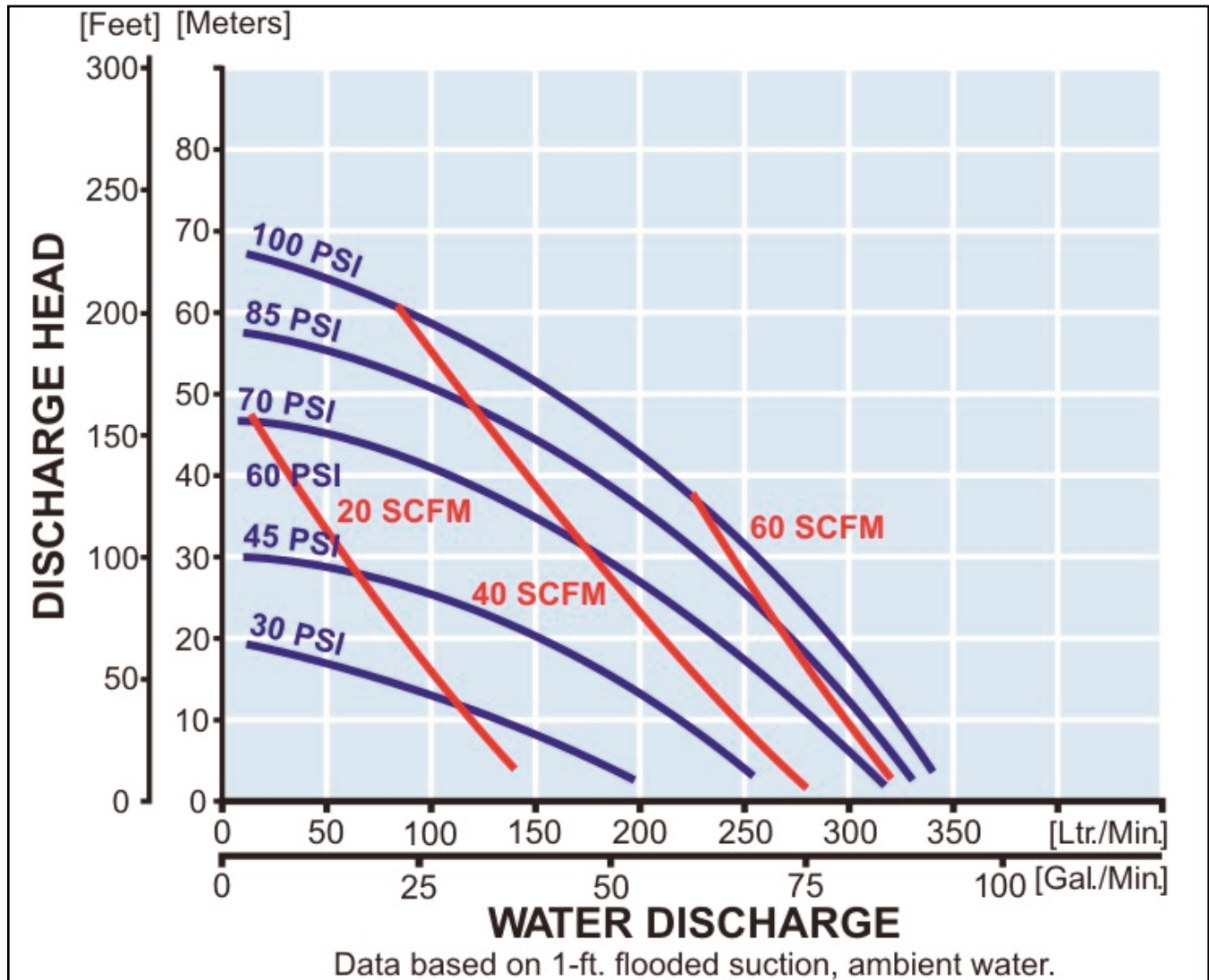
Rubber Diaphragm Performance Curve



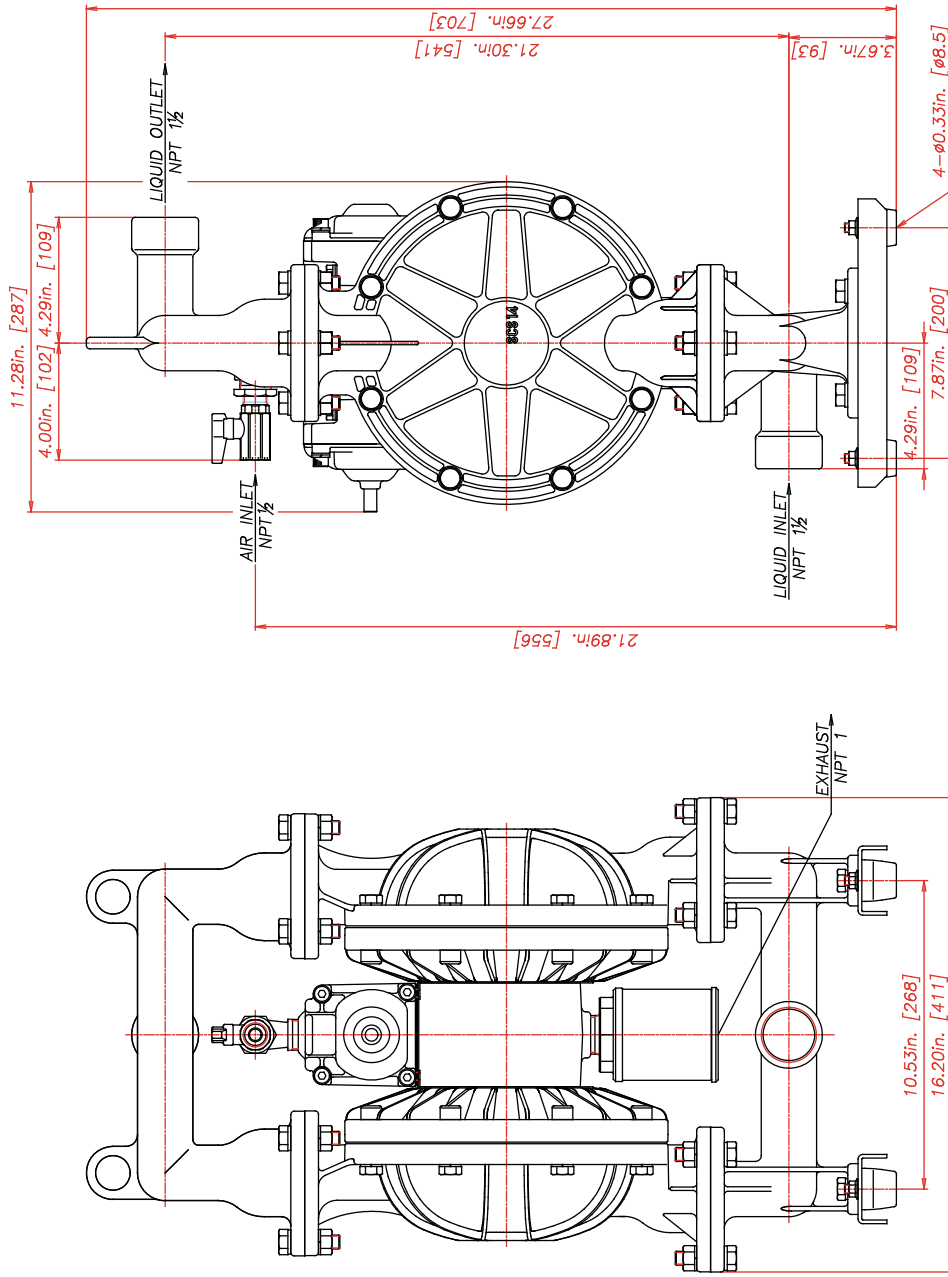
To calculate performance for Santoprene and Hytrel-fitted pumps, use Rubber Diaphragm Curve.

NDP-40 Performance Curve – PTFE

PTFE Diaphragm Performance Curve



To calculate performance for Santoprene and Hytrel-fitted pumps, use Rubber Diaphragm Curve.



REV	DATE	DESCRIPTION	APPR'D
1	01/09/12	DIAPHRAGM PUMP ASSEMBLY	YJI
2	01/09/12	DIAPHRAGM PUMP ASSEMBLY	YJI
3	01/09/12	DIAPHRAGM PUMP ASSEMBLY	YJI
4	01/09/12	DIAPHRAGM PUMP ASSEMBLY	YJI
5	01/09/12	DIAPHRAGM PUMP ASSEMBLY	YJI
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THE DWG.OF:

DIAPHRAGM PUMP ASSEMBLY

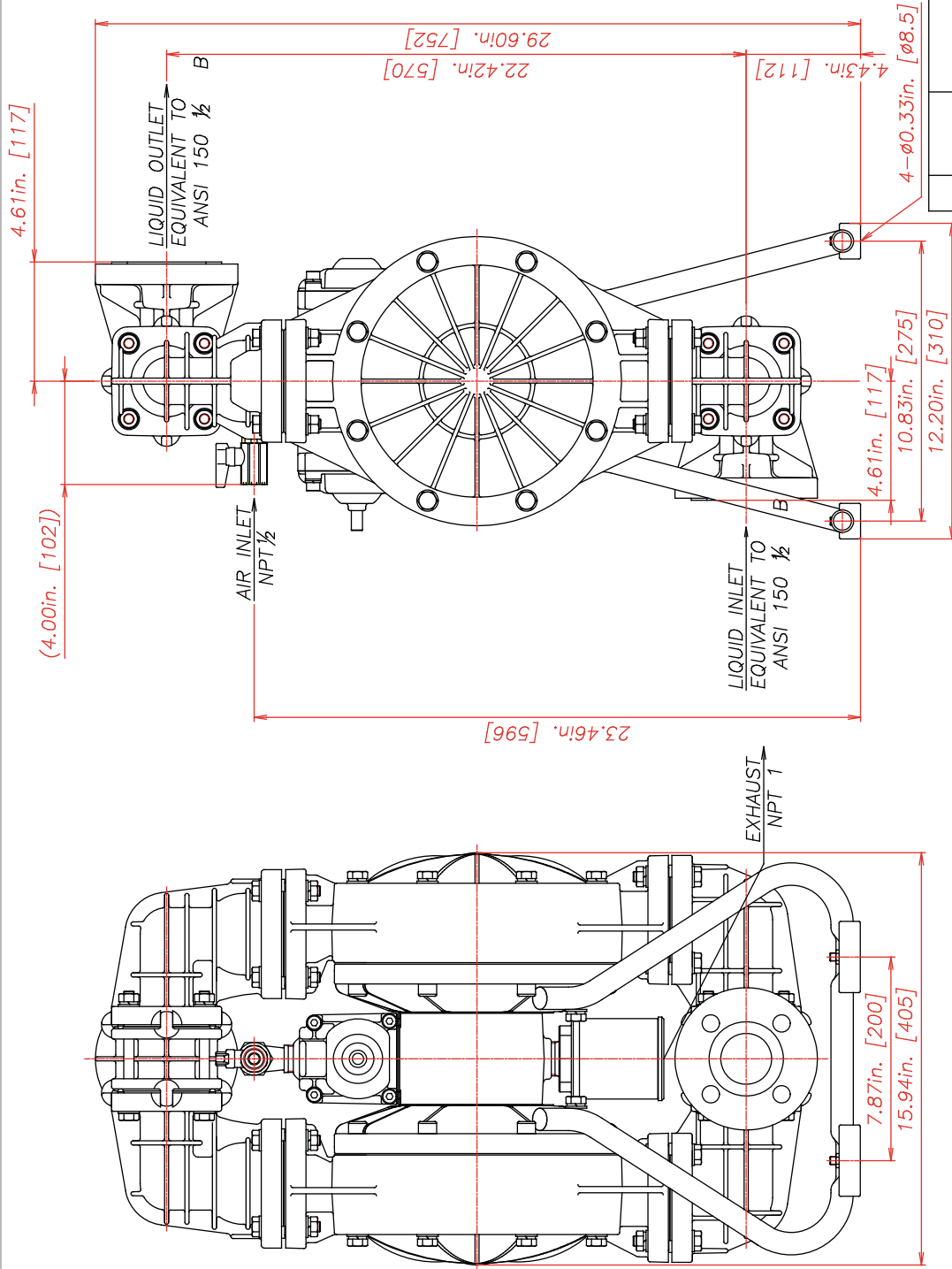
YAMADA AMERICA, INC.

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TOLL FREE 800-990-7867 OR 630-231-4083

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SCALE 1 : 1
DATE 01/09/12
DRAWN BY YJI
APPROVED BY S.K.

DRAWING NUMBER: NDP-40BS NPT
REV 1



REV	DATE	DESCRIPTION	APPR'D

THE DWG.OF:

DIAPHRAGM PUMP ASSEMBLY

YAMADA AMERICA, INC.

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TOLL FREE 800-990-7867 OR 630-231-4083

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DATE 01/09/12

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APPROVED BY S.K.

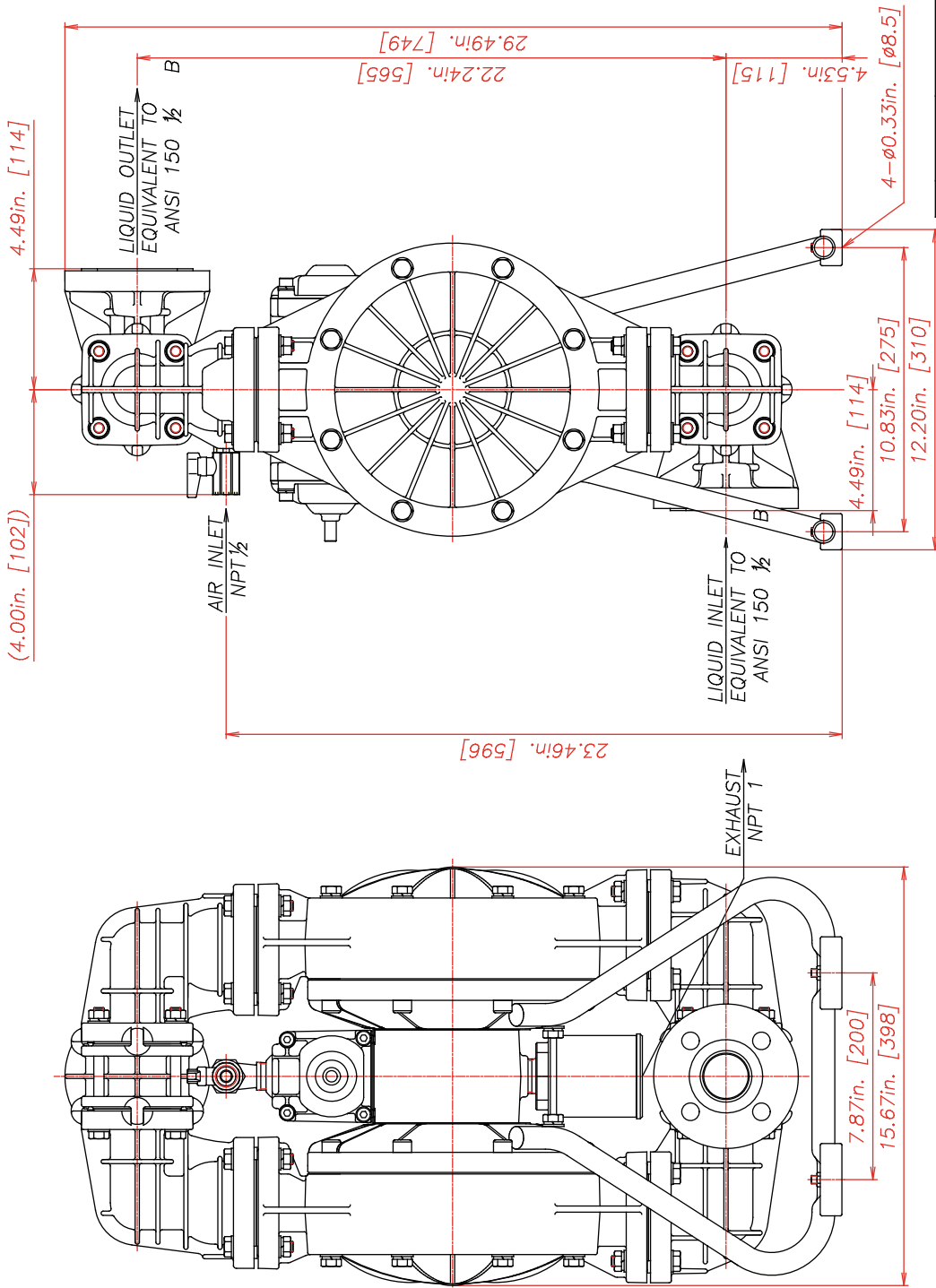
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ANG.PROJ.

DRAWING NUMBER:

NDP-40BP

REV 1

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THE DWG. OF:

DIAPHRAGM PUMP ASSEMBLY

YAMADA AMERICA, INC.

955 EAST ALGONQUIN ROAD - ARLINGTON HEIGHTS, ILLINOIS 60005
TOLL FREE 800-990-7867 OR 630-231-4083

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SCALE 1 : 1

DRAWN BY YJI

DATE 01/09/12

APPROVED BY S.K.

DRAWING NUMBER: NDP-40BV

THIRD ANG. PROJ.

REV 1

AutoCAD® is a registered trademark of Autodesk, Inc.

Hytrel® is a registered trademark of E.I. du Pont de Nemours and Company.

Kynar® is a registered trademark of Arkema.

Nordel™ is a trademark of DuPont Dow Elastomers.

Ryton® is a registered trademark of Chevron Phillips Chemical Company.

Santoprene® is a registered trademark of Advanced Elastomer Systems.

Swagelok® & VCR® are trademarks of the Swagelok Companies.

Viton® is a registered trademark of DuPont Performance Elastomers.

Due to Yamada's continued commitment to product improvement, specifications may change without notice.

NDP-50 Specifications

Port Dimensions (164 GPM Max.)

Intake & discharge connection:

Polypropylene (PPG)	2" ANSI B16.5 #150
Kynar® (PVDF)	2" ANSI B16.5 #150
Aluminum (ADC-12)	2" ANSI B16.5 #150 (with tapped 2" Female NPT)
Stainless Steel (316)	2" ANSI B16.5 #150 or 2" Female NPT
Cast Iron	2" Female NPT
Air inlet (incl. ball valve):	3/4" Female NPT
Air exhaust (incl. silencer):	1" Female NPT

Maximum Liquid Temperature*

Diaphragm Material	Temperature
Buna N	180°F (82°C)
Neoprene	180°F (82°C)
Santoprene® (TPO)	180°F (82°C)
EPDM	212°F (100°C)
PTFE	212°F (100°C)
Hytrel® (TPEE)	248°F (120°C)
Viton® fluoroelastomer	248°F (120°C)

*The maximum liquid temperature for metal and Kynar®-fitted pumps is determined by the elastomer (diaphragm material). Polypropylene pumps have a maximum liquid temperature of 180°F (82°C) regardless of diaphragm material.

Air Supply Pressure (All Models)

20–100 PSI (1.4–7 kgf/cm)

Discharge Volume Per Cycle

Rubber diaphragm: 1.12 gallons (4.25 liters)

PTFE diaphragm: 0.69 gallons (2.61 liters)

Maximum Cycles Per Minute

Rubber diaphragm: 146

PTFE diaphragm: 220

Maximum Size Solid

5/16" (8 mm)

Maximum Dry Suction Lift

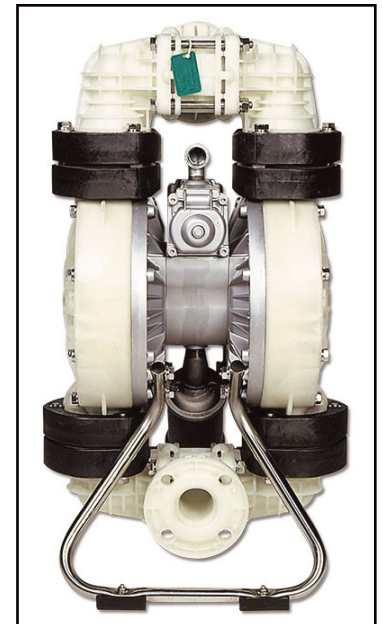
Rubber-fitted pump capability: 19-feet

Air Motor

Aluminum Air Motor–Standard

Optional coating: PTFE grey coated (XP)

Notes: Hytrel® fitted pumps include Buna N wetted o-rings. Santoprene® fitted pumps include EPDM wetted o-rings. Kynar® (PVDF) pumps fitted with Santoprene®, Hytrel®, or PTFE include PTFE check balls and o-rings.



Aluminum (top left)

Dimensions: 17.68" W × 30.67" H

Net Wt.: 88 lbs. (39.9 kg)

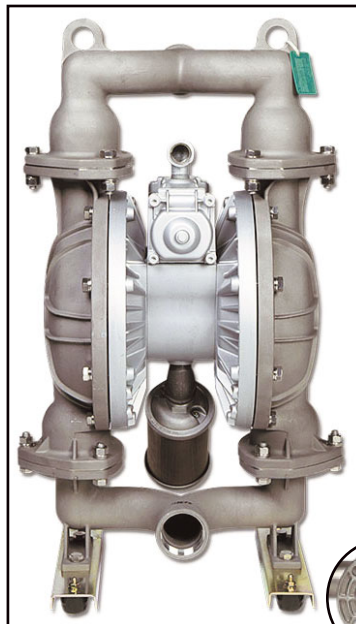
Shipping Wt.: 99 lbs.

Polypropylene or Kynar® (top right)

Dimensions: 18.63" W × 32.32" H

Net Wt.: 84 lbs. (38.1 kg)

Shipping Wt.: 108 lbs.



Cast Iron or Stainless Steel (left)

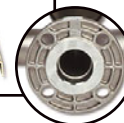
Dimensions: 17.72" W × 30.55" H

Net Wt.: Cast Iron –159 lbs. (72.1 kg)

SS –162 lbs. (73.5 kg)

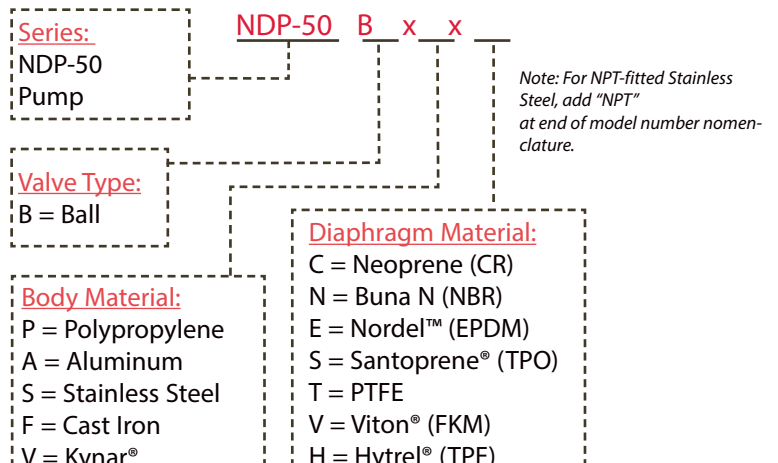
Shipping Wt.: Cast Iron –168 lbs.

SS –173 lbs.



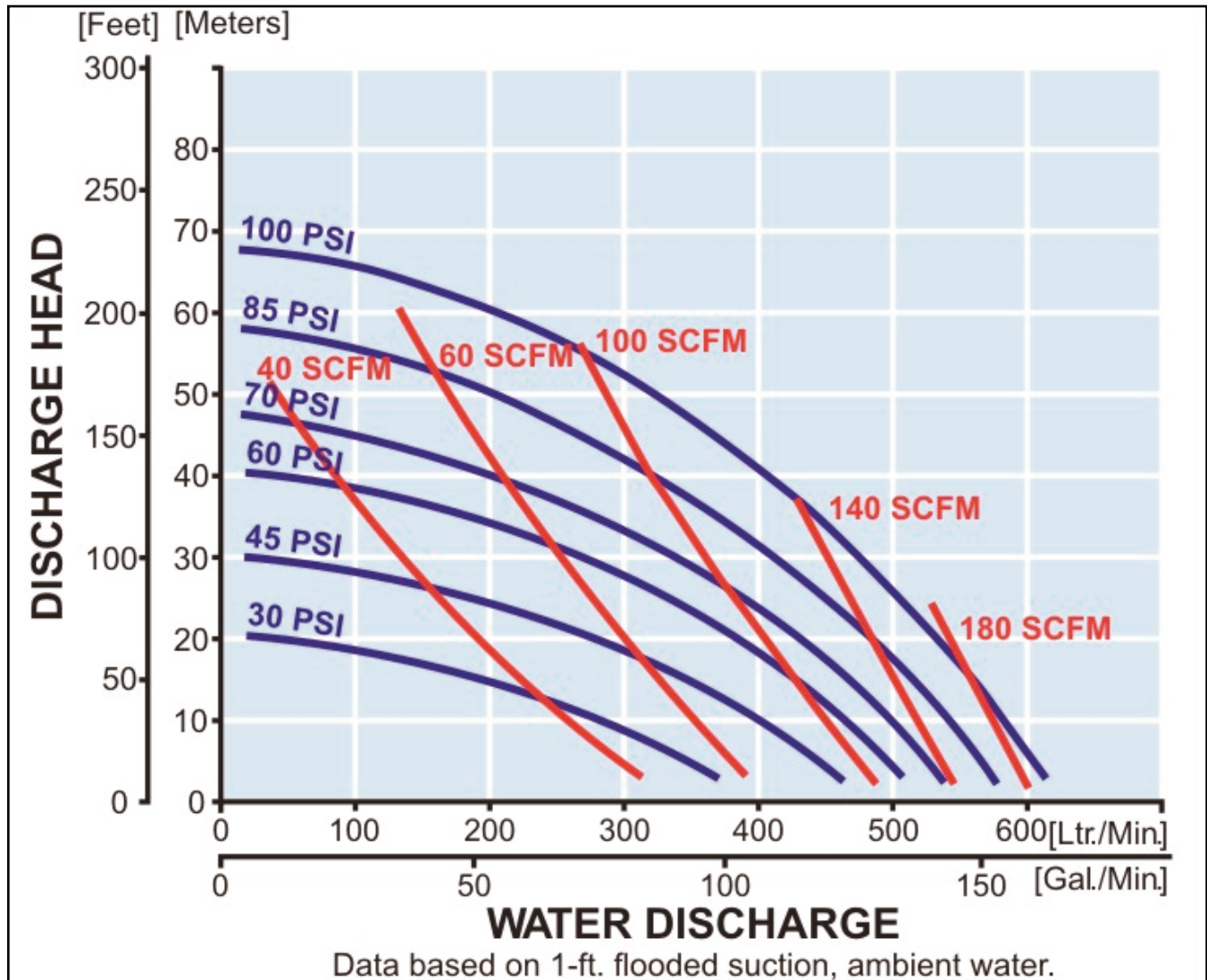
Note: ANSI Flange available for Cast Iron and Stainless Steel

Model Number Nomenclature



NDP-50 Performance Curve – Rubber

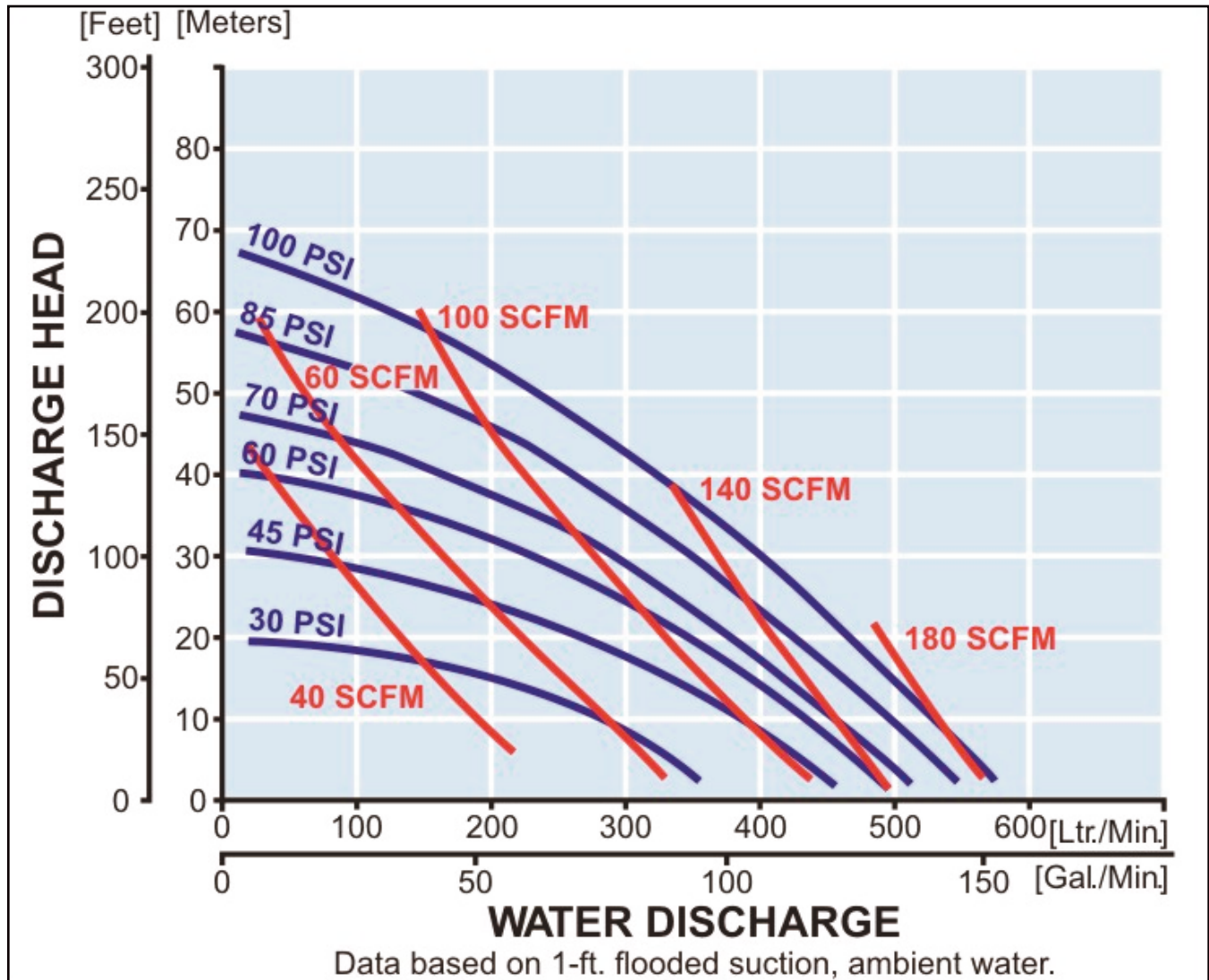
Rubber Diaphragm Performance Curve



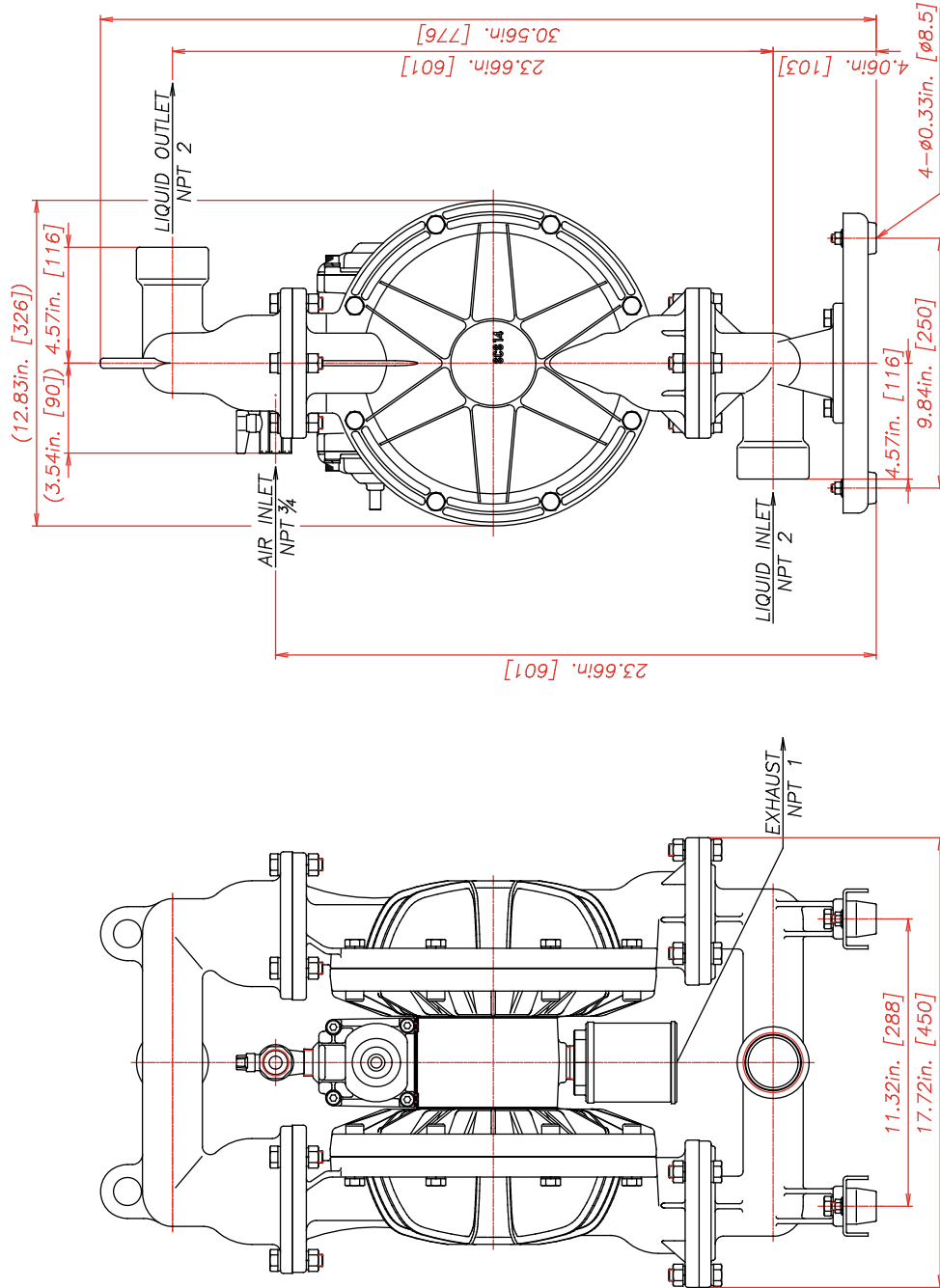
To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.

NDP-50 Performance Curve – PTFE

PTFE Diaphragm Performance Curve

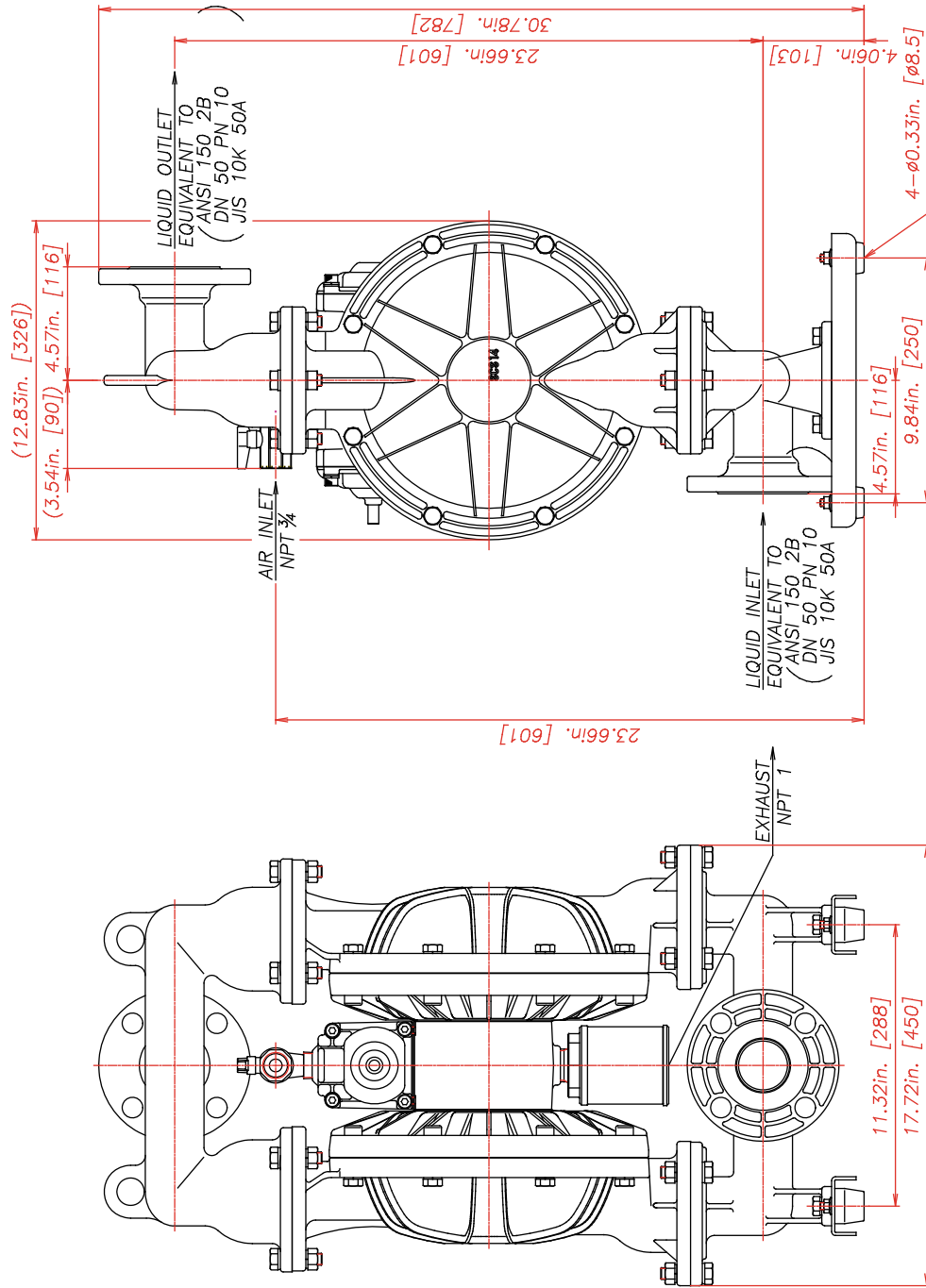


To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.



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THE DWG.OF:			
SCALE	1 : 1	DRAWN BY	YJI
DATE	01/09/12	APPROVED BY	S.K.
THIRD ANGLE PROJ.	DRAWING NUMBER: NDP-50BS NPT		
REV	1		

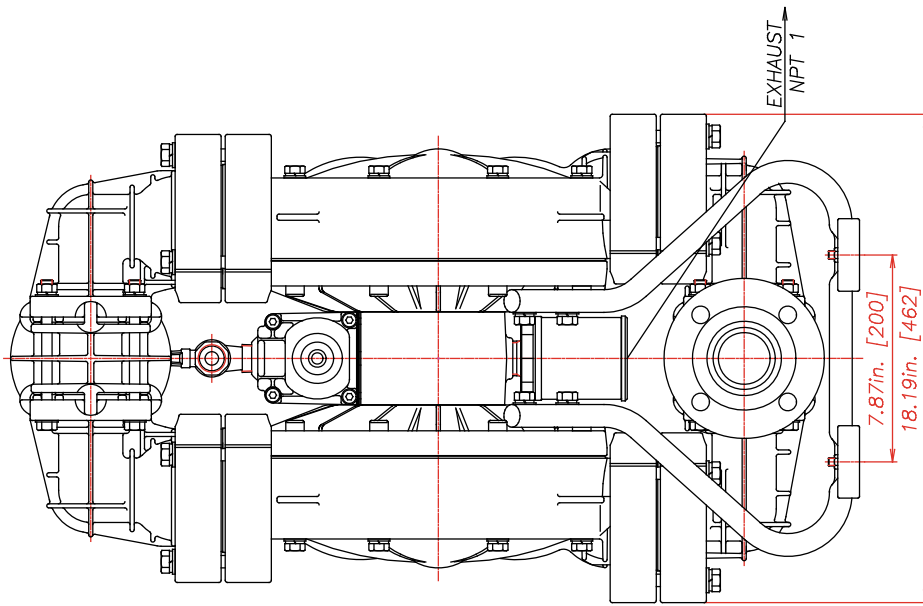
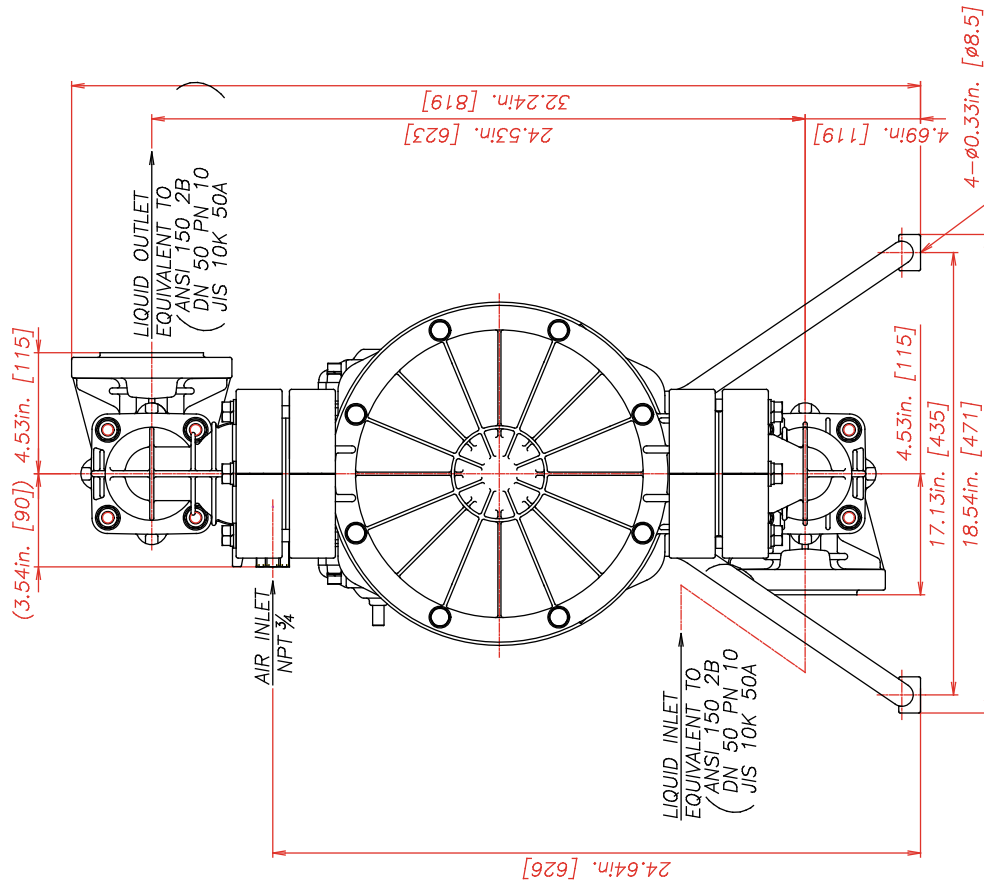
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99	01/09/12	DIAPHRAGM PUMP ASSEMBLY	S.K.
100	01/09/12	DIAPHRAGM PUMP ASSEMBLY	S.K.

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DRAWING NUMBER: NDP-50BS FLANGE
REV 1



REV	DATE	DESCRIPTION	APPR'D
THE DWG.OF:			
DIAPHRAGM PUMP ASSEMBLY			
SCALE	1 : 1	DRAWN BY	Y.JI
DATE	01/09/12	APPROVED BY	S.K.
THIRD ANGLE PROJ.	DRAWING NUMBER: NDP-50BV		
REV	1		

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NDP-80 Specifications

Port Dimensions (215 GPM Max.)

Intake & discharge connection:

Polypropylene (PPG)	3" ANSI B16.5 #150
Aluminum (ADC-12)	3" ANSI B16.5 #150 (with tapped 3" Female NPT)
Stainless Steel (316)	3" ANSI B16.5 #150 or 3" Female NPT
Cast Iron	3" Female NPT
Air inlet (incl. ball valve):	3/4" Female NPT
Air exhaust (incl. silencer):	1" Female NPT

Maximum Liquid Temperature*

Diaphragm Material	Temperature
Buna N	180°F (82°C)
Neoprene	180°F (82°C)
Santoprene® (TPO)	180°F (82°C)
EPDM	212°F (100°C)
PTFE	212°F (100°C)
Hytrel® (TPEE)	248°F (120°C)
Viton® fluoroelastomer	248°F (120°C)

*The maximum liquid temperature for metal pumps is determined by the elastomer (diaphragm material). Polypropylene pumps have a maximum liquid temperature of 180°F (82°C) regardless of diaphragm material.

Air Supply Pressure (All Models)

20 – 100 PSI (1.4 – 7 kfg/cm)

Discharge Volume Per Cycle

Rubber diaphragm: 2.26 gallons (8.57 liters)

PTFE diaphragm: 1.0 gallons (3.8 liters)

Maximum Cycles Per Minute

Rubber diaphragm: 95

PTFE diaphragm: 160

Maximum Size Solid

13/32" (10 mm)

Maximum Dry Suction Lift

Rubber-fitted pump capability: 19-feet

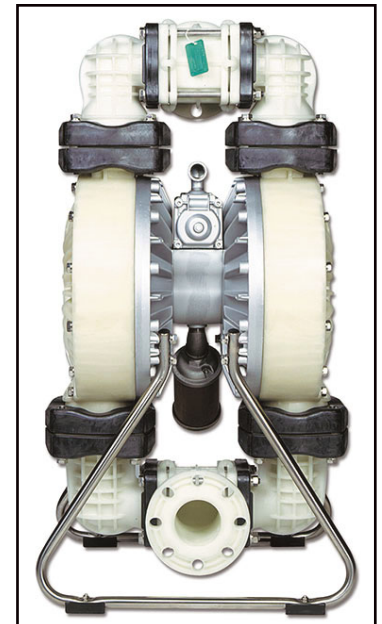
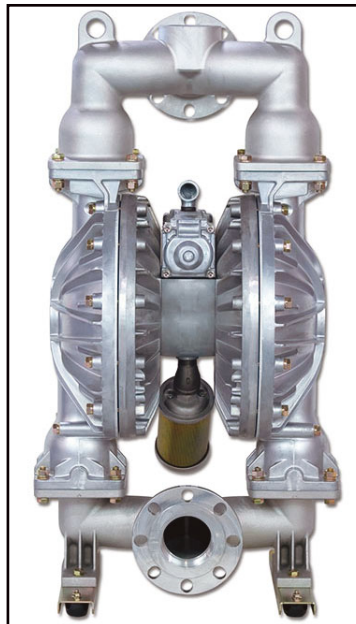
Air Motor

Aluminum Air Motor–Standard

Optional coating: PTFE grey coated (XP)

Notes: Hytrel® fitted pumps include Buna?N wetted o-rings. Santoprene® fitted pumps include EPDM wetted o-rings.

AutoCAD® drawings are available on CDROM or at yamadapump.com



Aluminum (top left)

Dimensions: 20.43" W × 40.75" H

Net Wt.: 151 lbs. (68.5 kg)

Shipping Wt.: 165 lbs.

Polypropylene (top right)

Dimensions: 22.83" W × 41.10" H

Net Wt.: 162 lbs. (73.5 kg)

Shipping Wt.: 177 lbs.

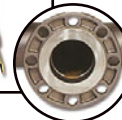
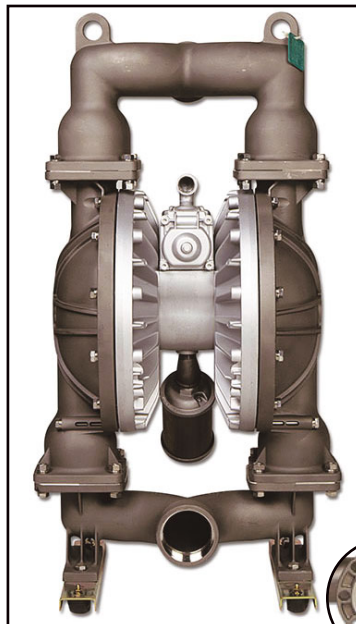
Cast Iron or Stainless Steel (left)

Dimensions: 20.54" W × 38.74" H

Net Wt.: Cast Iron – 271 lbs. (122.9 kg)

SS – 244 lbs. (110.7 kg)

Shipping Wt.: Cast Iron – 277 lbs.
SS – 263 lbs.



Note: ANSI Flange available for Stainless Steel

Model Number Nomenclature

Series: NDP-80 B x x

Valve Type:

B = Ball

Body Material:

P = Polypropylene
A = Aluminum
S = Stainless Steel
F = Cast Iron

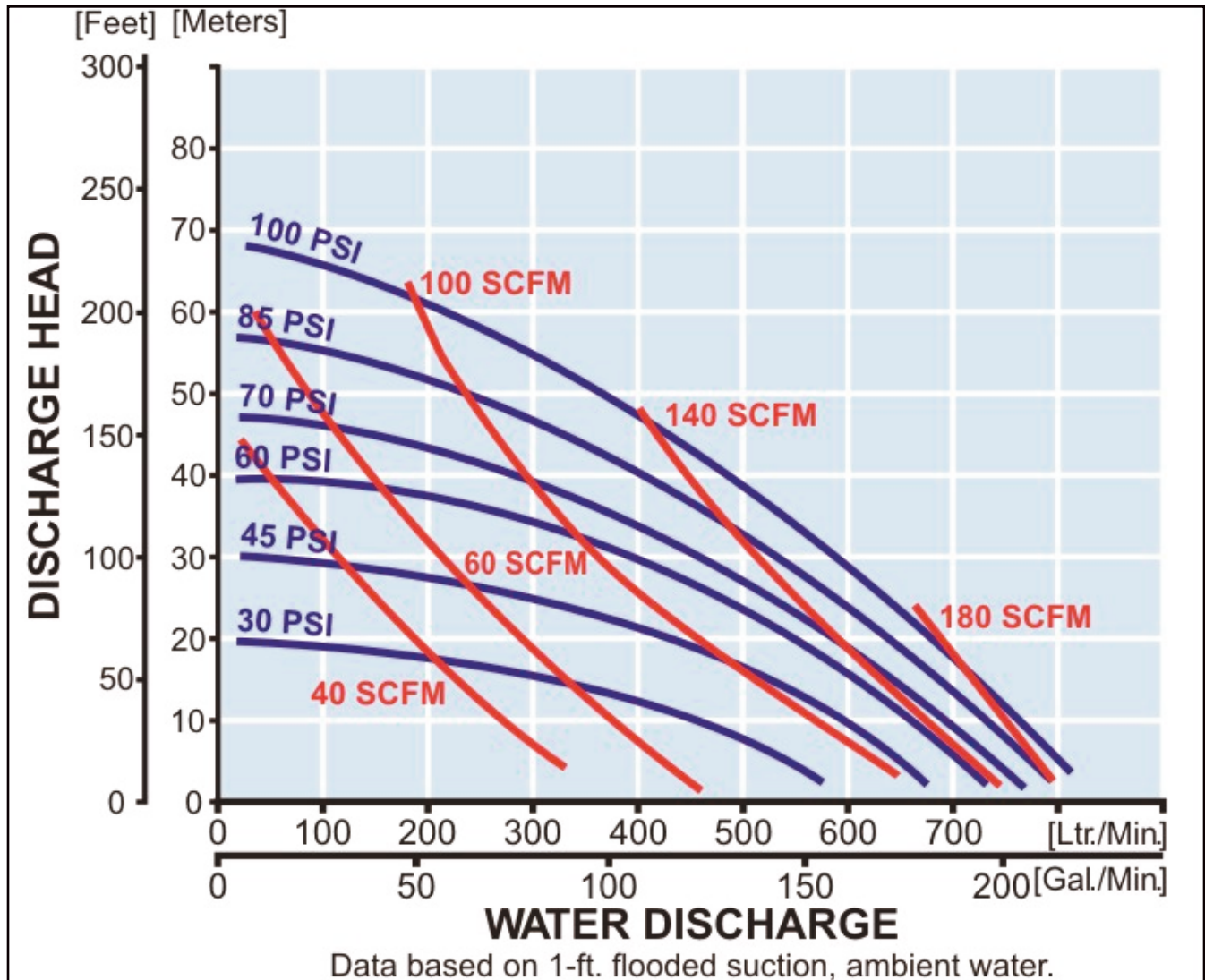
Diaphragm Material:

C = Neoprene (CR)
N = Buna N (NBR)
E = Nordel™ (EPDM)
S = Santoprene® (TPO)
T = PTFE
V = Viton® (FKM)
H = Hytrel® (TPE)

Note: For NPT-fitted Stainless Steel, add "NPT" at end of model number nomenclature.

NDP-80 Performance Curve – Rubber

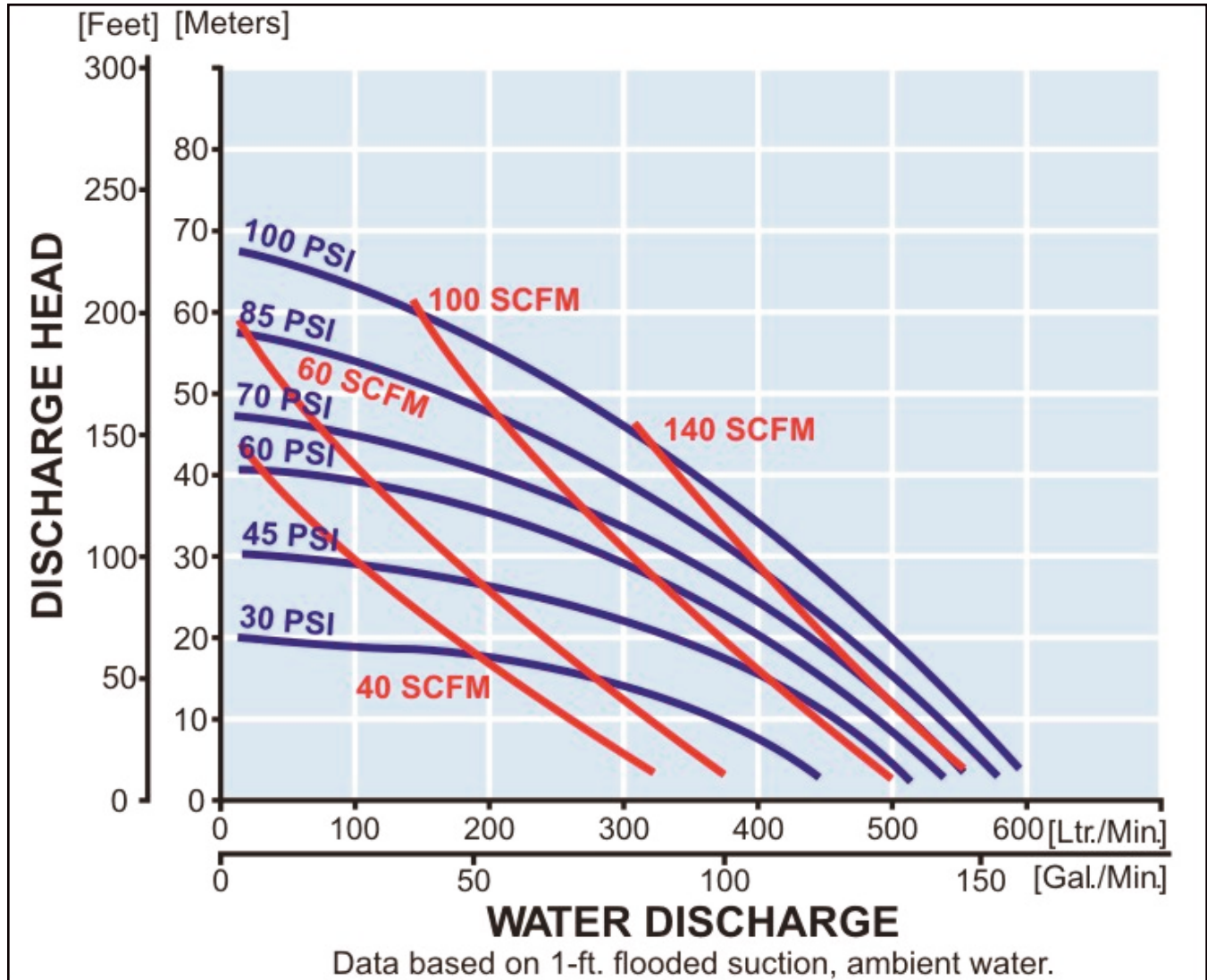
Rubber Diaphragm Performance Curve



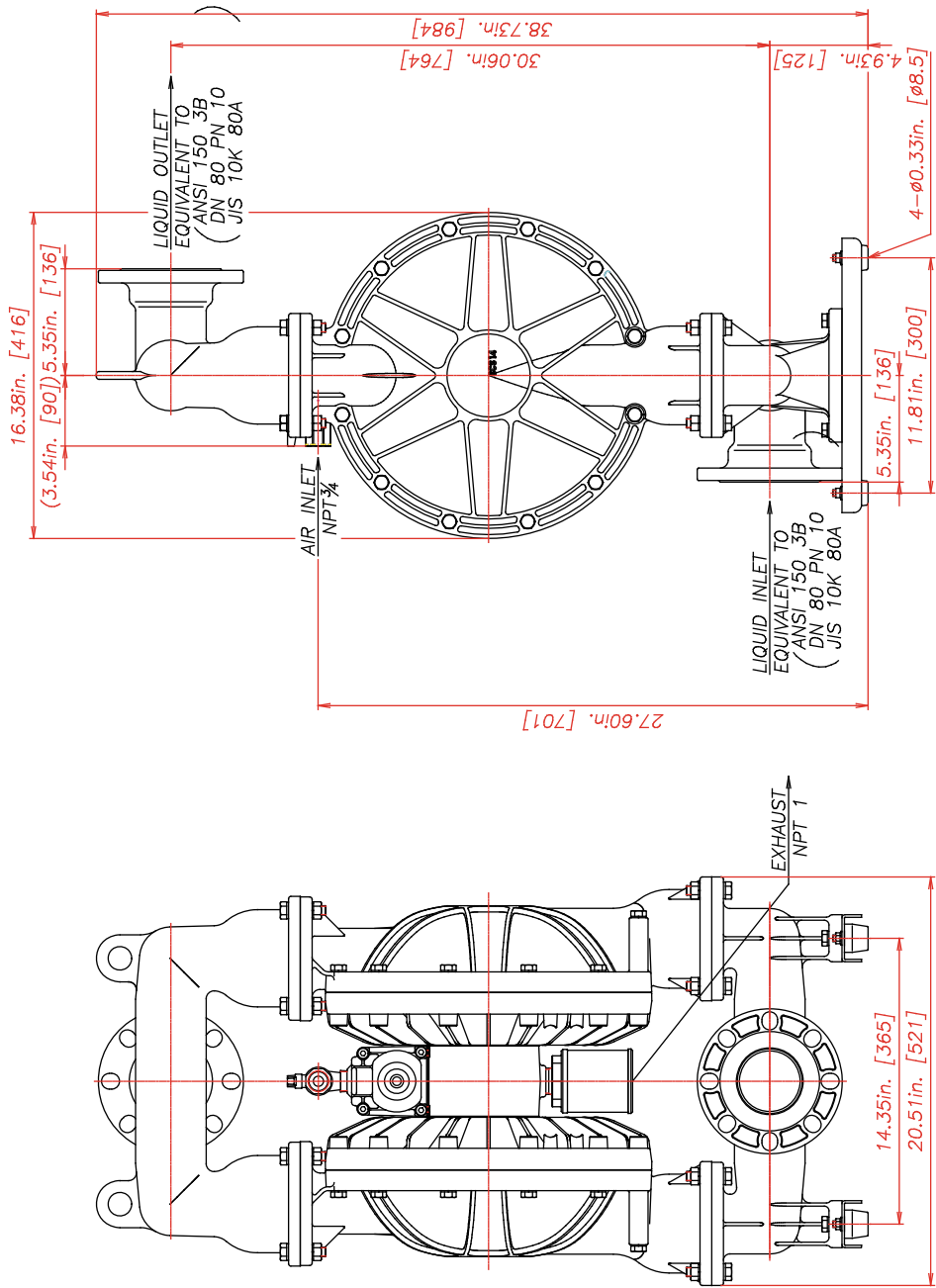
To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.

NDP-80 Performance Curve – PTFE

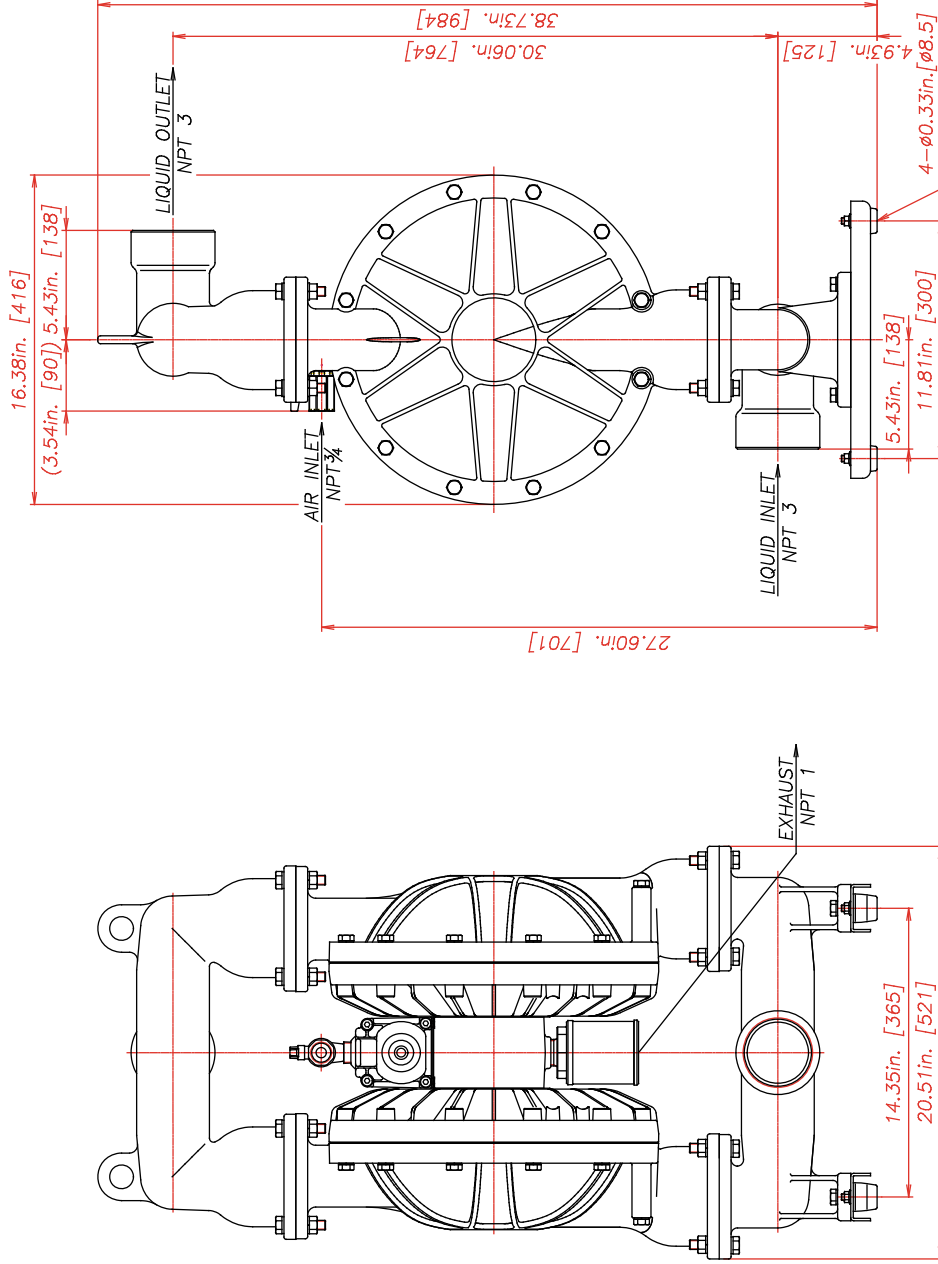
PTFE Diaphragm Performance Curve



To calculate performance for Santoprene® and Hytrel®-fitted pumps, use Rubber Diaphragm Curve.



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THIRD ANG. PROJ.	DRAWING NUMBER:	NDP-80BF	
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